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Regulated and Non-Regulated Emissions and Fuel Economy from Conventional Diesel, Hybrid-Electric Diesel, and Natural Gas Transit Buses

by W. Scott Wayne, Nigel N. Clark, ABM S. Khan, Mridul Gautam, Gregory J. Thompson, and Donald W. Lyons

Distance-specific fuel economy (FE) and emissions of carbon monoxide (CO), hydrocarbons (HC), oxides of nitrogen (NOx), and particulate matter (PM) from transit buses representing diesel, retrofitted diesel, hybrid-electric diesel, and lean-burn natural gas technologies are presented in this paper. Emissions were collected from these buses at the Washington Metropolitan Area Transport Authority (WMATA) test site in Landover, Maryland. In this program, one bus each from diesel, retrofitted diesel, hybrid-electric diesel, and natural gas technologies was tested on 17 chassis cycles and the other buses were tested on a subset of these cycles. Data show that the test cycle has a profound effect on distance-specific emissions and FE, and relative emissions performance of technology is also cycle dependant. Lean-burn natural gas buses demonstrated their low PM output, diesel engines showed low HC output, benefit of exhaust filtration was evident, and the positive effect of hybrid-electric drive technology was most pronounced for low-speed transient cycles.

INTRODUCTION

Transit agencies across North America operate bus fleets powered primarily by diesel engines, although transit buses fueled with compressed natural gas (CNG), liquefied natural gas (LNG), and hybrid-electric drive systems have made significant penetration in recent years. A recent survey of 300 transit agencies by the American Public Transportation Association (APTA) revealed that approximately 81% transit buses are powered by conventional and clean diesel engines followed by natural gas, fueling approximately 13% of the transit buses in the United States, while LNG was employed to power approximately 2% of transit buses (APTA 2006). Hybrid-electric diesel buses represented about 1.3% of the total revenue buses in 2006, but market penetration of hybrid buses is steadily increasing. The survey found that about 23% of transit agencies in the United States have natural gas-fueled buses in their fleet. The survey also revealed that the demand for alternative fueled buses had increased significantly in recent years.

Natural gas buses (NGB) have historically produced lower oxides of nitrogen (NOx) than diesel buses. They have also produced comparatively less particulate matter (PM) and carbon monoxide (CO) emissions but suffered from a fuel economy penalty based on energy equivalence of diesel and natural gas. NGB have also produced more hydrocarbon (HC) mass than their diesel counterparts. However, most of the HC mass consisted of methane. Emissions from NGB across North America and Europe have been well-documented in numerous published studies (Wang et al. 1993; Clark et al. 1997; McCormick et al. 1999; Weaver et al. 2000; Wayne et al. 2004; and Clark et al. 2006).

Hybrid-electric diesel buses, in general, offered fuel economy (FE) advantage and produced less PM and NOx than conventional drive diesel buses. They were also found to produce low CO and HC emissions. Previous results (McKain et al. 2000; CASE 2001; Bass and Alfermann 2003; Wayne et al. 2004; Chandler and Walkowicz, 2006; and Clark et al. 2006) showed that the average NOx emissions from hybrid-electric diesel buses were about 25-30% lower than those from conventional diesel buses while average FE of the hybrid-electric diesel buses was about 20-25% higher than that from diesel buses. However, the percentage of FE benefit from the hybrid buses was route (or cycle) dependant. It has been observed that the percentage of FE benefits from hybrid-electric diesel

buses was high at low-speed operation with a high count of stops per unit distance. Fundamental understanding of regenerative braking supports this finding.

This paper presents emissions and FE data from 13, 40-foot transit buses representing diesel, lean-burn natural gas, and diesel hybrid-electric technologies. The U.S. Department of Energy (DOE) and the U.S. Department of Transportation (DOT) sponsored the Center for Alternative Fuels, Engines, and Emissions (CAFEE) of West Virginia University (WVU) to conduct the program in cooperation with Washington Metropolitan Area Transit Authority (WMATA).

EMISSIONS MEASUREMENT

The test matrix included three Orion 2005 model year (MY) buses powered by John Deere RG6081 lean-burn natural gas engines, three Orion 2005 MY buses powered by Cummins CG-280 lean-burn natural gas engines, two Orion 1992 MY buses retrofitted with 2003 MY Detroit Diesel Corporation (DDC) Series 50 diesel engines, two 2006 MY New Flyer buses equipped with Cummins ISM 280 horsepower (hp) diesel engines, and three New Flyer hybrid-electric buses. The hybrid-electric diesel buses were powered by 2006 MY Cummins ISL diesel engines and were equipped with Allison E^p40 parallel transmission systems. All diesel engines were fueled with No.1 ultra low sulfur diesel (ULSD). The John Deere and the Cummins NGB and the Cummins ISM diesel buses were equipped with catalytic converters while the hybrid-electric diesel buses and one retrofitted diesel bus were fitted with Engelhard DPX particulate filters. The other retrofitted diesel bus had the Johnson-Matthey Catalyzed Continuously Regenerating Technology (CCRT) particulate system. Salient information on the transit buses is provided in Table 1.

The John Deere buses no. 2639 and 2621, the Cummins NGB buses no. 2501 and 2502, the hybrid-electric diesel buses no. 6001 and 6002, the retrofitted diesel bus no. 9643, and the Cummins ISM diesel bus no. 6146 were tested at half load on six different drive cycles including the New York Bus Cycle (NYBus) (Clark et al. 2002), the ADEME-RATP Paris Cycle (Paris) (Coroller and Plassat 2003), the Manhattan Cycle (Man) (SAE 2002), the WMATA Cycle (Wayne et al. 2002a), the Orange County Transit Authority Cycle (OCTA) (SAE 2002), and the Braunschweig Cycle (Braun) (DieselNet 2006). The remaining buses were tested on 17 chassis cycles, including the six test cycles on which the other buses were tested. Other cycles employed were the New York Composite Cycle (NYComp) (Thompson et al. 1990), the Central Business District Cycle (CBD) (SAE 1982), the City Suburban Heavy Vehicle Cycle (CSHVC) (Nine et al. 1999), the urban segment of the European Transient Cycle (ETC-Urban) (DieselNet 2006), the Beeline Cycle (Wayne et al. 2002b), the Transient mode of the Heavy Heavy-Duty Diesel Truck Schedule (HHDDTS) (Clark et al. 2004), the Urban Dynamometer Driving Schedule (UDDS) (CFR 2005), the King County Metro Bus Cycle (KCM) (Chandler and Walkowicz, 2006), the Arterial (ART) and Commuter (COMM) phases of SAE J1376 (SAE 1982), and an Idle mode (Khan et al. 2006). Note that in this study the CSHVC was used, as a speed-time cycle, rather than the CSHVR (Nine et al. 1999), which is a speed-distance route.

DATA COLLECTION

Bus emissions were characterized with a WVU Transportable Heavy-Duty Vehicle Emissions Testing Laboratory (Translab). The Translab was moved to the WMATA test site at Landover, MD. The Translab consisted of a chassis dynamometer, an emissions analyzer trailer, and a mobile workshop to support them. It was designed to measure emissions mass in accordance with the provisions prescribed by the United States Code of Federal Regulations (CFR) Title 40, Subparts B & N of Part 86 (CFR 2005). Detailed description of the Translab can be found in technical papers by Gautam et al. (1991) and Clark et al. (1995).

Table 1: Vehicle Details: Odometer Readings are Reflective of Chassis Use

Table 1: Veincle Details: Odollieter Readings are Reflective of Chassis Use								
Bus ID	WMATA Bus No.	Bus Type & MY	Engine Type & MY	GVWR in Pounds (lb)	After- treatment	Curb Wt. (lb)	Odometer Mileage	
John Deere#1	2639		RG6081 280 hp, 2005	42540	Catalytic Converters	32050	4225	
John Deere#2	2621	Orion 2005				31660	3148	
John Deere#3	2640					32320	7717	
Cummins NGB#1	2501	Orion 2005	Cummins CG- 280 hp, 2004			32160	18593	
Cummins NGB#2	2502		Cummins CG- 280 hp, 2005	42540	Catalytic Converters	32560	26858	
Cummins NGB#3	2503					32300	4719	
Retrofitted Diesel#1	9643	Orion 1992	DDC S50 275 hp 2003	39375	Engelhard DPX	29820	509065	
Retrofitted Diesel#2	9654				Johnson- Matthey CCRT	29660	586458	
Hybrid#1	6001	New Flyer 2006	Cummins ISL 280 2006 with Allison E ^P 40 Transmission	40600	40.000	Engelhard	31360	18551
Hybrid#2	6002	New Flyer 2005	Cummins ISL 280 2005 with Allison E ^P 40 Transmission		DPX	31660	15460	
Hybrid#3	6003					31780	20373	
Cummins ISM#1	6146	New Flyer 2006	Cummins ISM 280 hp 2006	40600	Catalytic Converters	29960	5635	
Cummins ISM#2	6150					30280	7171	

Description of the Chassis Dynamometer

The bus was positioned on the chassis dynamometer while its drive wheels were placed on two sets of rollers, which were 12.6 inches in diameter. Axle power from the vehicle was applied directly to the dynamometer units by replacing the rear outer wheels with a hub adapter on each side of the vehicle connected to the dynamometer through drive shafts. Each dynamometer unit consisted of a flywheel assembly, an eddy current power absorber, and a torque transducer. Flywheel sets consisted of a series of discs that allowed simulation of inertial load starting from a standstill. Torque cells and

speed transducers measured the vehicle load while power absorbers were used to mimic tire losses and wind drag. A human driver operated the vehicle following a speed-time trace presented on a monitor. In this research, the vehicle losses were set using a coast down on the dynamometer. The coast down curve was created using the road load equation. The drag coefficient was set at 0.79, and the tire rolling resistance coefficient was set to 0.008. The rolling resistance coefficient differed from the value of 0.00938 provided in the CFR and was determined from best fit to data obtained during coast down runs in a prior Mexico City study (Clark et al. 2006).

Exhaust from the vehicle's tailpipe was ducted into a full-scale dilution tunnel. The tunnel was 18 inches in diameter and 20 feet in length. HEPA filtered ambient air was mixed with the exhaust in the primary dilution tunnel in order to ensure that PM sample filter temperature was below 125°F for PM sampling. Heated lines were used to convey samples from the dilution tunnel to research grade analyzers. All data were corrected for background levels in the dilution air. Both CO and CO, were measured using non-dispersive infrared analyzers (NDIR). CO data may be processed using either integration of continuous data or concentrations from a Tedler bag of dilute exhaust gas, collected over the duration of the cycle. Bag CO data have been used to prepare this report because cycle-average CO levels were low. These samples were passed through a refrigerator/dryer before they reached the analyzers. NOx was measured using a wet chemiluminescent analyzer while HC was measured using a heated flame ionization detection (HFID) method. The HC probe and line were maintained at 375°F while all other lines were maintained at 250°F to prevent condensation of moisture in the system. PM samples were taken through three sets of parallel filters located after the secondary dilution tunnel, which was attached to the primary dilution tunnel. The PM samples were collected gravimetrically in one 70 mm fluorocarbon coated glass-fiber filter holders that contain two filters in series. These filters were conditioned before and after each test and weighed in a climate-controlled enclosure at WVU using a Sartorius SE2-F microbalance to determine the gravimetric mass accumulated during the test.

RESULTS

Actual and Target Speed

Figure 1 compares the relationship between the actual and target speed employed for the third John Deere bus on the Braunschweig cycle. The correlation between the actual and target speed resulted in R² values of about 0.93. The driver was instructed to follow the scheduled trace as closely as possible without driving in a fashion uncharacteristic of real-world operation. Deviation from the parity line often corresponded to acceleration and deceleration events, where small misalignments in time could cause large speed deviations at a point, particularly at low speeds. The authors believe that regression for speed alone is insufficient to guarantee reproducibility but at the time of writing, no other cycle compliance protocols exist.

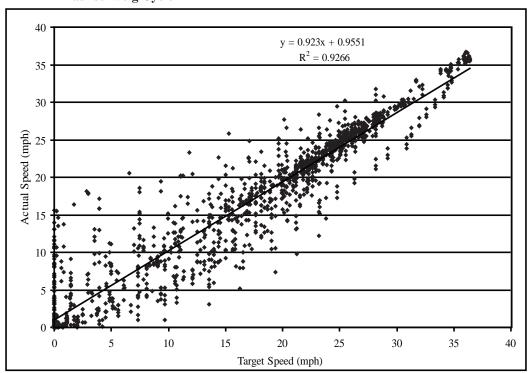


Figure 1: Comparison of the Actual and Target Speed of the Third Cummins Bus on the Braunschweig Cycle

Cycle Averaged Regulated Emissions Data

John Deere Natural Gas Buses. Distance-specific cycle averaged CO, HC, NOx, and PM emissions from the three John Deere lean-burn NGBs are presented in Table 2. The NYBus Cycle exhibited the highest emissions of these pollutants from all three buses. Overall, CO emissions from these buses were very low and in some cases were at or below zero. The highest CO emissions from these buses were 0.46 g/mile on the NYBus Cycle from the first bus followed by 0.42 g/mile on the Manhattan Cycle from the third bus. HC emissions varied from 6.39 g/mile on the Commuter Cycle from the third bus to 57.7 g/mile on the NYBus Cycle from the third bus. NOx emissions from these buses varied from 5.6 g/mile on the Commuter Cycle from the third bus to 44.2 g/mile on the NYBus Cycle from the second bus. The NYBus Cycle also exhibited the highest NOx emissions from all three buses followed by the NYComp Cycle, which had 28.5 g/mile NOx from the third bus. PM emissions from these buses were very low and difficult to quantify accurately. Measured values ranged from values at or below zero to 0.14 g/mile on the NYBus Cycle from the first bus.

Table 2: Summary of Emissions of CO, NOx, HC, and PM in g/mile from John Deere NGB (The Cycle name is followed by the bus number as mentioned in Table 1) Values not reported were at or below zero.

Cycle	CO (g/mile)	NOx (g/mile)	HC (g/mile)	PM (g/mile)
NYBus-2639	0.460	30.90	51.10	0.140
NYBus-2621	0.323	44.20	54.80	0.110
NYBus-2640	0.310	36.30	57.70	0.031
Paris-2639	0.009	20.16	23.75	0.015
Paris-2621	0.031	18.80	28.60	0.020
Paris-2640		27.00	28.60	
Man-2639	0.214	18.50	25.10	0.015
Man-2621	0.403	25.20	28.30	0.027
Man-2640	0.420	25.40	23.70	0.057
WMATA-2639		11.60	13.60	0.009
WMATA-2621	0.203	11.00	19.30	0.012
WMATA-2640	0.137	18.60	21.05	0.006
OCTA-2639		11.00	12.10	0.009
OCTA-2621	0.067	12.80	17.40	0.013
OCTA-2640	0.078	14.20	16.70	0.010
Braun-2639	0.106	13.10	13.40	0.016
Braun-2621	0.249	13.10	12.70	0.022
Braun-2640		12.00	18.20	0.022
NY-Comp-2640	0.060	28.50	23.60	0.014
CBD-2640	0.046	9.72	16.80	0.023
ETCUrban-2640	0.034	12.60	17.80	0.013
Beeline-2640	0.055	10.00	14.90	0.020
CSHVC-2640	0.041	9.28	13.40	0.011
Transient-2640		12.30	16.10	
UDDS-2640	0.046	13.80	11.50	0.025
KCM-2640		11.50	10.00	0.039
ART-2640	0.025	7.81	8.02	
COMM-2640	0.053	5.60	6.39	0.053

Cummins Natural Gas Buses. Distance-specific cycle averaged CO, HC, NOx, and PM emissions from three Cummins natural gas buses are presented in Table 3.

Table 3: Summary of Emissions of CO, NOx, HC, and PM in g/mile from Cummins NGB

Cycle	CO (g/mile)	NOx (g/mile)	HC (g/mile)	PM (g/mile)
NYBus-2501	2.269	53.00	63.40	0.058
NYBus-2502	2.478	64.20	86.80	0.063
NYBus-2503	2.228	71.10	77.10	0.047
Paris-2501	1.079	34.70	43.80	0.013
Paris-2502	3.767	40.71	59.81	0.017
Paris-2503	1.286	33.40	54.20	0.010
Man-2501	1.527	35.40	45.20	0.021
Man-2502	2.373	37.30	61.10	0.024
Man-2503	1.090	33.50	56.60	0.015
WMATA-2501	0.407	21.50	26.30	0.014
WMATA-2502	0.833	23.90	31.40	0.013
WMATA-2503	0.453	21.20	31.30	0.008
OCTA-2501	0.433	19.60	22.70	0.027
OCTA-2502	1.084	21.30	30.44	0.013
OCTA-2503	0.415	19.80	31.50	0.007
Braun-2501	0.886	21.60	28.90	0.031
Braun-2502	1.312	24.40	38.40	0.021
Braun-2503	0.520	18.50	32.40	0.025
NY-Comp-2503	1.491	29.90	58.60	0.022
CBD-2503	0.231	21.02	29.25	
ETCUrban-2503	0.115	13.90	23.70	0.011
Beeline-2503	0.362	17.70	22.20	0.015
CSHVC-2503	0.362	13.10	23.00	0.003
Transient-2503	0.200	12.60	19.30	0.019
UDDS-2503	0.253	14.30	21.70	0.023
KCM-2503	0.297	12.60	17.30	0.012
ART-2503	0.274	11.80	14.20	
COMM-2503	0.116	6.04	9.48	0.018

The second bus emitted the highest CO emissions (3.77 g/mile) on the Paris Cycle although the NYBus Cycle exhibited the highest CO emissions of all three buses, on average. CO ranged from 0.115 g/mile on the ETC-Urban Cycle from the third bus to 3.767 g/mile on the Paris Cycle from the second bus. There was a strong variability in CO levels between the three Cummins buses on several cycles (see, for example, the Paris and the Manhattan cycles), but the NOx and HC levels were similar for the three buses. The slow speed cycles exhibited high HC emissions while the high speed cycles exhibited low HC emissions from these buses. HC emissions varied from 9.48 g/mile on the Commuter Cycle from the third bus to 86.8 g/mile on the NYBus Cycle from the second bus. NOx emissions from these buses varied from 6.04 g/mile on the Commuter Cycle from the third bus to 71.1 g/mile on the NYBus Cycle from the same bus. The NYBus Cycle exhibited the highest NOx emissions from all three buses followed by the Paris and the Manhattan cycles. Measured PM emissions from these buses were very low ranging from 0.003 g/mile on the CSHVC from the third

bus to 0.063 g/mile on the NYBus Cycle from the second bus. Two runs yielded PM at or below zero

Retrofitted Diesel Buses. Distance-specific cycle-averaged CO, HC, NOx, and PM emissions from two retrofitted DDC diesel buses are presented in Table 4. Note that the two buses used different aftertreatment systems, as presented in Table 1. The first bus showed high CO and NOx emissions compared to the second bus. Exhaust gas recirculation (EGR) on the first bus may not have functioned properly at time of testing. Therefore, data from the second bus should be regarded as generally representative. The NYBus Cycle exhibited the highest emissions of these pollutants from two buses. CO and HC emissions from these buses were very low and in some cases were at or below zero. The highest CO, exhibited from the first bus, was 1.835 g/mile on the NYBus Cycle while the highest HC emissions were 0.44 g/mile on the same cycle from the same bus. However, both CO and HC emissions could not be detected from the second bus on the NYBus Cycle. The first bus on the NYBus Cycle emitted the highest NOx emissions, while the second bus emitted the highest PM emissions on the NYBus Cycle. NOx emissions varied from 5.74 g/mile on the Commuter Cycle from the second bus to 71.6 g/mile on the NYBus Cycle from the first bus. PM emissions from this bus were very low ranging from 0.003 g/mile on the WMATA Cycle from the first bus to 0.07 g/mile on the NYBus Cycle from the second bus.

Table 4: Summary of Emissions of CO, NOx, HC, and PM in g/mile from Retrofitted Diesel

Cycle	CO (g/mile)	NOx (g/mile)	HC (g/mile)	PM (g/mile)
NYBus-9643	1.835	71.60	0.44	0.051
NYBus-9654		45.10		0.070
Paris-9643	0.476	35.60	0.16	0.014
Paris-9654	0.316	24.90	0.22	0.015
Man-9643	1.078	35.60	0.03	0.009
Man-9654	0.119	24.20	0.31	0.018
WMATA-9643	0.627	29.80	0.11	0.003
WMATA-9654	0.066	21.00	0.23	0.010
OCTA-9643	0.176	22.70	0.03	0.010
OCTA-9654	0.055	15.40	0.18	0.008
Braun-9643	0.396	19.10	0.00	0.009
Braun-9654	0.129	13.70	0.14	0.016
NY-Comp-9654	0.028	17.80	0.06	0.014
CBD-9654	0.045	13.40	0.09	0.029
ETCUrban-9654		11.10	0.12	0.028
Beeline-9654	0.071	16.00	0.09	0.011
CSHVC-9654	0.044	13.20	0.09	0.011
Transient-9654	0.188	11.80	0.25	0.014
UDDS-9654	0.057	11.94	0.08	0.015
KCM-9654	0.071	9.90	0.12	0.067
ART-9654		11.60	0.03	0.042
COMM-9654		5.74	0.01	0.019

Cummins ISM Diesel Buses. Distance-specific cycle averaged CO, HC, NOx, and PM emissions from two Cummins ISM diesel buses are presented in Table 5. CO emissions varied from 0.64 g/mile on the Commuter Cycle from the second bus to 10.06 g/mile on the NYBus Cycle from the same bus. The first bus also emitted very high CO emissions on the NYBus Cycle (9.09 g/mile). HC emissions varied from 0.31 g/mile on the Commuter Cycle from the second bus and 0.31 g/mile on the Braunschweig Cycle from the first bus to 2.5 g/mile on the NYBus Cycle from the second bus. NOx emissions varied from 5.11 g/mile on the Commuter Cycle from the second bus to 19.58 g/mile on the NYBus Cycle from the same bus. The NYBus Cycle also exhibited the highest NOx emissions from both the buses followed by the Paris and the Manhattan cycles. PM emissions were low, ranging from 0.090 g/mile on the Transient Cycle from the second bus to 0.43 g/mile on the NYBus Cycle from the same bus.

Table 5: Summary of Emissions of CO, NOx, HC, and PM in g/mile from Cummins ISM Diesel Buses

Cycle	CO (g/mile)	NOx (g/mile)	HC (g/mile)	PM (g/mile)
NYBus-6146	9.092	18.10	2.151	0.378
NYBus-6150	10.060	19.58	2.504	0.427
Paris-6146	4.397	10.88	0.989	0.244
Paris-6150	4.912	10.91	0.876	0.218
Man-6146	3.299	12.14	0.769	0.237
Man-6150	5.529	12.05	1.315	0.239
WMATA-6146	4.548	8.94	0.892	0.167
WMATA-6150	4.590	9.25	1.060	0.170
OCTA-6146	1.412	7.75	0.365	0.147
OCTA-6150	2.488	8.61	0.654	0.148
Braun-6146	1.302	7.78	0.311	0.144
Braun-6150	1.528	8.45	0.329	0.136
CBD-6146	2.169	9.11	0.731	0.222
CBD-6150	2.723	9.15	0.882	0.194
NY-Comp-6150	4.110	7.90	1.030	0.140
ETCUrban-6150	2.538	6.95	0.842	0.103
Beeline-6150	2.004	8.23	0.513	0.151
CSHVC-6150	1.711	6.32	0.374	0.096
Transient-6150	2.622	6.55	0.837	0.090
UDDS-6150	1.714	6.24	0.545	0.120
KCM-6150	0.899	6.31	0.314	0.100
ART-6150	0.916	6.63	0.335	0.115
COMM-6150	0.638	5.11	0.309	0.098

Hybrid-Electric Diesel Buses. Emissions data collected from the first and the third hybrid-electric diesel buses are discussed in this section. Data from the second bus are not presented here as these data were collected with chassis dynamometer assisted braking. Generally dynamometer assisted braking is applied when testing heavy heavy-duty trucks for smooth braking. Dynamometer assisted braking is not representative of real-world use. It affected emissions and fuel consumption from hybrid-electric vehicles since a significant percentage of fuel economy advantage from the hybrid-electric vehicles resulted from the regenerative process during braking (Wayne et al. 2004; McKain et al. 2000; Bass and Alfermann 2003). The first and the third bus on some drive cycles were

also tested with dynamometer assisted braking, and these runs were not included for analysis. A comparison of data from these two methods showed that FE from these buses increased by about 3.4% on average, while NOx emissions decreased by about 2.8% on average, when tested without assisted braking.

CO emissions from the first and the third hybrid-electric buses were very low and in some cases measured values were at or below zero. It was evident that the CO levels challenged the detection limits of the laboratory. The highest CO emissions from these buses were 0.735 g/mile on the Paris Cycle from the first bus followed by 0.479 g/mile on the WMATA Cycle from the same bus. The highest HC emissions were measured as 0.254 g/mile on the NYBUS Cycle from the first bus followed by 0.192 g/mile on the Paris Cycle from the same bus. NOx emissions from these buses varied from 6.75 g/mile on the ETC-Urban Cycle from the third bus to 17.42 g/mile on the NYBus Cycle from the first bus. The NYBus Cycle also exhibited the highest NOx emissions from the two buses followed by the Paris and the Manhattan cycles, which exhibited 11.36 g/mile from the third bus and 11.30 g/mile from the first bus, respectively. PM emissions from the hybrid-electric buses were very low ranging from 0.004 g/mile on the Braunschweig Cycle from the third bus to 0.061 g/mile on the Commuter Cycle from the same bus. A summary of emissions data for CO, NOx, HC, and PM from these buses is presented in Table 6.

Table 6: Summary of Emissions of CO, NOx, HC, and PM in g/mile from the Hybrid-Electric Diesel Buses

Electric Dieser Be				
Cycle	CO	NOx	HC	PM
	(g/mile)	(g/mile)	(g/mile)	(g/mile)
NYBus-6001	0.330	17.42	0.254	0.055
NYBus-6003		15.96	0.168	0.035
Paris-6001	0.735	11.04	0.192	0.016
Paris-6003	0.165	11.36	0.090	0.005
Man-6001	0.014	11.30	0.191	0.005
Man-6003	0.074	11.07	0.104	0.013
WMATA-6001	0.479	9.95	0.048	0.010
WMATA-6003		9.76	0.009	0.003
OCTA-6001	0.095	8.29	0.006	0.044
OCTA-6003		8.81		0.006
Braun-6001	0.031	8.10	0.060	0.014
Braun-6003		7.40	0.000	0.004
NY-Comp-6003		8.69		0.016
CBD-6003		8.29	0.099	0.017
ETCUrban-6003	0.010	6.75	0.040	0.017
Beeline-6003		8.14	0.002	0.006
CSHVC-6003		6.81	0.001	0.007
Transient-6003	0.081	7.17	0.048	0.012
UDDS-6003	0.050	7.55	0.019	0.029
KCM-6003		7.75	0.054	0.035
ART-6003		7.48	0.027	0.012
COMM-6003		7.02	0.014	0.061

Fuel Economy (FE)

FE was inferred from the CO, HC, and CO₂ emissions using carbon balance and was expressed in miles per diesel equivalent gallons (mile/gal). FE values reported do not account for air conditioning loads or influence of road grade encountered in revenue operation. FE from the John Deere NGB is presented in Figure 2. FE from the John Deere buses was the highest on the Commuter Cycle (6.07 mile/gal) from the third bus while the same bus on the NYBus Cycle exhibited the lowest FE (1.28 mile/gal).

FE from the Cummins NGB was also high on the high speed cycles and lower on the low speed cycles. FE was the highest on the Commuter Cycle (5.23 mile/gal) from the third bus while the same bus on the NYBus Cycle exhibited the lowest FE (1.24 mile/gal). Figure 3 presents FE from the Cummins NGB.

FE from two retrofitted diesel buses is presented in Figure 4. FE from the first bus were about 30% lower than those from the second bus. It has already been mentioned above that the first bus might have malfunctioning EGR. FE was the highest on the Commuter Cycle (5.29 mile/gal) from the second bus and was the lowest on the NYBus Cycle (1.13 mile/gal) from the first bus. Figure 5 shows FE from the Cummins ISM diesel buses. FE was the highest on the Commuter Cycle (5.84 mile/gal) from the second bus while the same bus on the NYBus Cycle exhibited the lowest FE (1.54 mile/gal).

FE from the first and the third hybrid-electric diesel buses are presented in Figure 6. FE from these buses was also high on the high speed cycles and low on the low speed cycles. The NYBus Cycle exhibited the lowest FE from these buses while the ETC-Urban, CSHVC, and the Commuter cycles showed high FE. FE was the highest on the ETC-Urban Cycle (6.25 mile/gal) from the second bus while the first bus on the NYBus Cycle exhibited the lowest FE (2.48 mile/gal). It was observed that hybrid-electric diesel buses exhibited about 25% and 45% FE advantage, on average, over the Cummins ISM diesel buses and the John Deere NGB, respectively. However, FE advantage was more distinct and higher in the low speed cycles with frequent stops and a high percentage of idle. For example, hybrid buses, on average, showed about 60%, 39%, and 22% FE advantage over Cummins ISM diesel buses on the NYBus, Manhattan, and OCTA cycles, respectively. The high speed cycles with low percentage of idle and fewer stops per mile offered less advantage for regenerative braking.

Figure 2: Cycle Averaged FE from John Deere Natural Gas Buses (mile/gal)

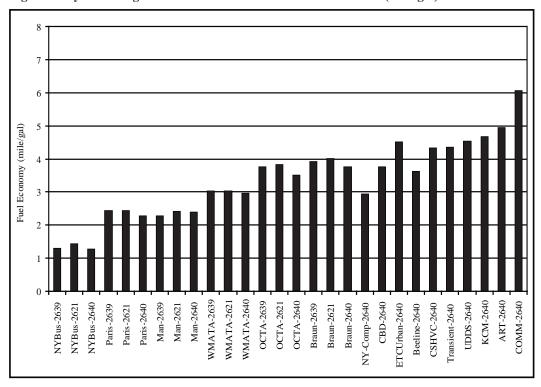
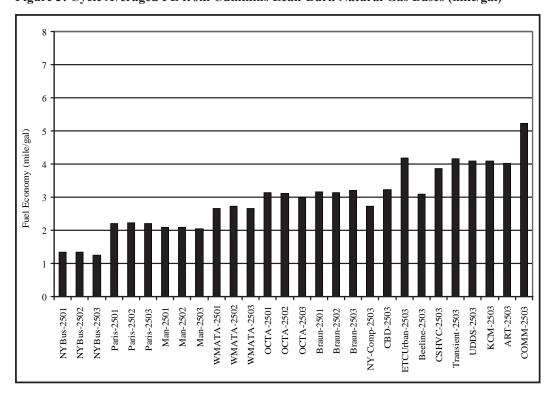


Figure 3: Cycle Averaged FE from Cummins Lean-Burn Natural Gas Buses (mile/gal)





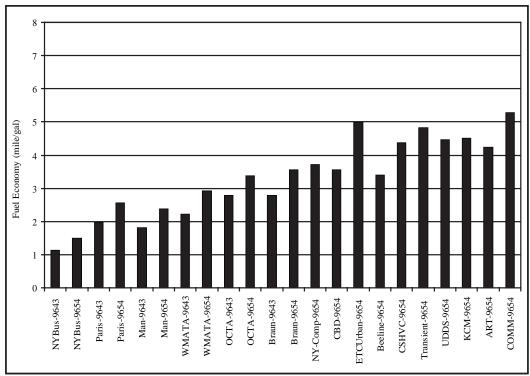
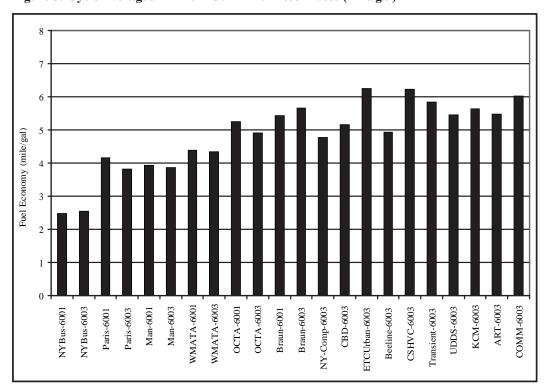


Figure 5: Cycle Averaged FE from Cummins Diesel Buses (mile/gal)



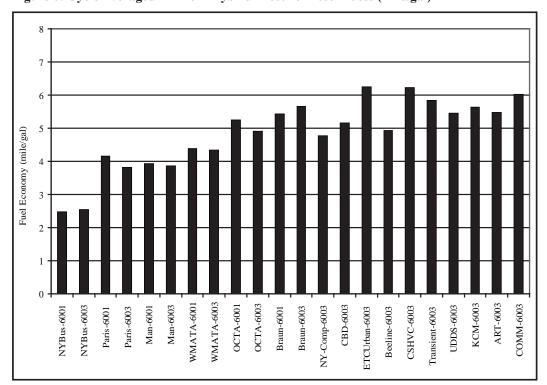


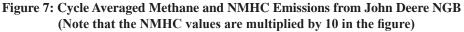
Figure 6: Cycle Averaged FE from Hybrid-Electric Diesel Buses (mile/gal)

Methane and Non-Methane Hydrocarbons (NMHC)

Exhaust samples from the natural gas buses were analyzed for methane (CH₄) and NMHC emissions. A Varian 3600 Gas Chromatograph with a Flame Ionization Detector (FID) was used for methane and NMHC speciation. In this analysis, total hydrocarbon (THC) concentration was measured using the FID while methane fraction of THC was measured using the Varian Gas Chromatograph.

Cycle averaged methane and NMHC emissions from John Deere and Cummins NGB are presented in Figure 7 and Figure 8, respectively. Methane and NMHC values on some test runs did not satisfy quality assurance/quality control (QA/QC) protocols and hence, have not been reported in this analysis.

Methane emissions dominated the THC emissions from these buses. Methane from John Deere and Cummins NGB constituted about 90% of the THC emissions, on average. Low speed cycles exhibited high distance-specific Methane and NMHC emissions while high speed cycles exhibited low distance-specific emissions of these pollutants. Methane from the John Deere buses varied from 7.29 g/mile on the Arterial Cycle to 51.88 g/mile on the NYBus Cycle while from Cummins buses methane varied from 12.74 g/mile on the Arterial Cycle to 77.13 g/mile on the NYBus Cycle. NMHC varied from 0.31 g/mile on the KCM Cycle to 2.93 g/mile on the NYBus Cycle for John Deere buses while from Cummins buses they varied from 0.75 g/mile on the Arterial Cycle to 6.4 g/mile on the NYBus Cycle.



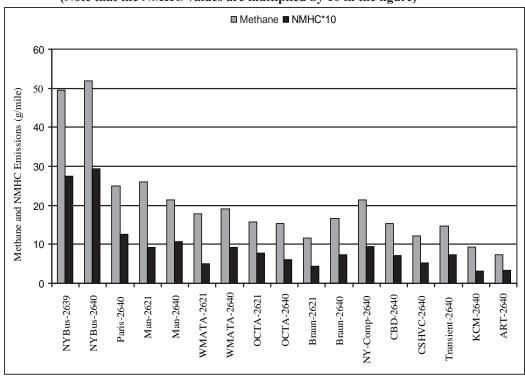
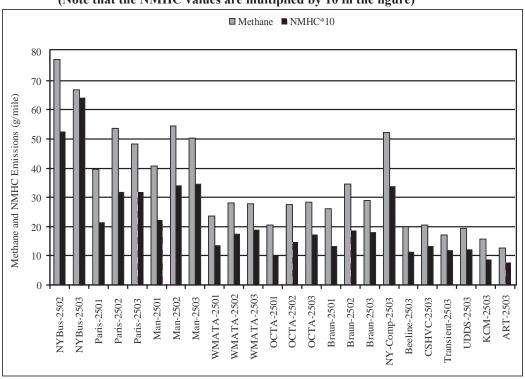


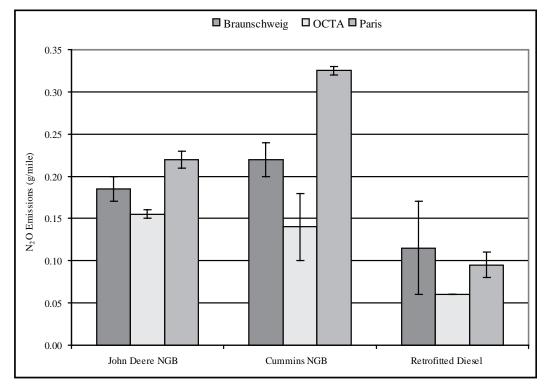
Figure 8: Cycle Averaged Methane and NMHC Emissions from Cummins NGB (Note that the NMHC values are multiplied by 10 in the figure)



N,O Emissions

Nitrous Oxide (N₂O) emissions from the third John Deere and Cummins NGB and the second retrofitted diesel bus were analyzed with an Inova 1302 analyzer. N₂O data were collected from each bus at full and no load test weights on the OCTA, the Braunschweig, and the Paris cycles. Average N₂O emissions in g/mile are presented in Figure 9. N₂O emissions from the John Deere bus varied from 0.15 g/mile on the OCTA Cycle at no load to 0.23 g/mile on the Paris Cycle at full loaded test weights. N₂O emissions from the Cummins bus varied from 0.10 g/mile on the OCTA Cycle to 0.33 g/mile on the Paris Cycle. The Retrofitted diesel bus emitted lower N₂O emissions than its natural gas counterparts. The N₂O values from the retrofitted diesel bus ranged from 0.06 g/mile on the OCTA Cycle to 0.17 g/mile on the Braunschweig Cycle. These values corresponded to approximately 1% of the total NOx emitted from these engines.

Figure 9: Average Distance-Specific N₂O Emissions from John Deere and Cummins NGB and the Retrofitted Diesel Bus. Y-error Bars Showing the Maximum and Minimum Values.

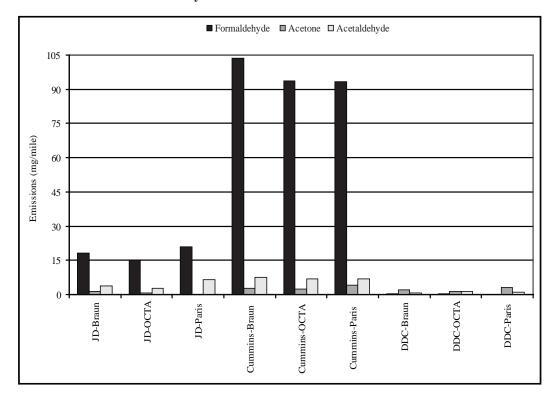


Aldehyde Emissions

Exhaust samples were collected from the third John Deere and Cummins NGB, and the second retrofitted diesel bus at no load and full test weights to determine the level of aldehyde compounds. Concentration of these compounds may be affected by both combustion and aftertreatment. Two cartridges were collected in series with a sample flow rate of 0.5 liter per minute (lpm) for each test run from each bus sampled. Two cartridges were also collected for background analysis at the beginning and end of testing each bus. These cartridges were sent to the Environment Canada for subsequent analysis. Results presented in this report were background corrected.

Figure 10 shows background corrected average emissions of formaldehyde, acetone, and acetaldehyde in milligrams per mile (mg/mile) from these buses. Here formaldehyde dominated the acetone and the acetaldehyde compounds. It was also observed that formaldehyde emissions from the Cummins NGB on all cycles were higher than those from the John Deere NGB. Acetone and acetaldehyde followed the same trend. The diesel bus, however, had negligible emissions of these species, sometimes below the background levels.

Figure 10: Background Corrected Formaldehyde, Acetone, and Acetaldehyde Emissions from the John Deere and Cummins Natural Gas Buses and the Retrofitted Diesel Bus on Three Test Cycles Each Tested at No-load



CONCLUSIONS

Regulated and non-regulated emissions and FE data collected from 13, 40-foot transit buses using a chassis dynamometer laboratory. A total of 17 drive schedules was used to exercise these buses.

Results showed that distance-specific emissions from these buses were low when driven on high speed cycles such as the Commuter and the Arterial phases of SAE J1376 and high when driven on low speed cycles such as the NYBus, Manhattan, or Paris cycles except PM. Although the NYBus Cycle exhibited the highest PM emissions from all buses, PM showed a mixed trend with respect to average drive cycle speed. FE was inferred from the CO, HC, and CO₂ emissions using carbon balance and was expressed in diesel equivalent gallons. Chassis cycles with high average speed and low idle percentage exhibited better FE than the low speed cycles with a high percentage of idle.

The hybrid-electric diesel buses exhibited 25% and 45% FE advantages, on average, compared to the Cummins ISM diesel and John Deere natural gas buses, respectively. However, the FE advantage was more distinct for low speed cycles with frequent stops and a high percentage of idle than from high speed cycles with a low percentage of idle and fewer stops per mile. Clearly the

hybrid drive regeneration and energy storage offers highest advantage during transient operation. Also, unthrottled (diesel) engines offer advantage over throttled engines (natural gas) at light load, where pumping losses detract from thermodynamic cycle efficiency. Hybrid-electric diesel buses also emitted about 13% less PM mass, on average, than those from the Cummins ISM diesel buses. However, NOx emissions from hybrid-electric diesel buses were about 4% higher, on average, than those from the Cummins ISM diesel buses. This is not because the hybrid system causes higher NOx emissions, but because the in-use brake specific emissions of the two engines (Cummins ISM and Cummins ISL) differ. The average fuel-specific NOx emissions from the hybrid buses were 15% lower than those from the Cummins diesel buses because of the higher FE exhibited by the hybrid buses.

Methane from the John Deere buses varied from 7.29 g/mile on the Arterial Cycle to 51.88 g/mile on the NYBus Cycle. Methane, from the Cummins buses, varied from 12.74 g/mile on the Arterial Cycle to 77.13 g/mile on the NYBus Cycle. Methane from the John Deere and the Cummins NGB constituted about 90% of THC emissions, on average. Nitrous Oxide (N₂O) emissions from the third John Deere, Cummins NGB, and the second retrofitted diesel bus were also collected on three cycles including the OCTA, Braunschweig, and Paris cycles. On average, the retrofitted diesel bus emitted lower N₂O emissions than its natural gas counterparts. Exhausts speciation showed that formaldehyde emissions were substantially higher than acetone and acetaldehyde levels. Results also showed that formaldehyde emissions from the Cummins NGB on all cycles were higher than those from the John Deere NGB. The diesel bus, however, had negligible emissions of these species, sometimes below the background levels.

It should be noted that natural gas bus engine technology has moved from lean-burn to stoichiometric starting in 2007. The lean-burn data are unlikely to be indicative of stoichiometric performance, where three way catalysts may be used for reduction of NOx, CO, and HC emissions.

Acknowledgements

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Definitions, Acronyms, Abbreviations

APTA American Public Transportation Association

ART Arterial Cycle

BRAUN Braunschweig Cycle

CAFEE Center for Alternative Fuels, Engines, and Emissions

CBD Central Business District Cycle

CCRT Catalyzed Continuously Regenerating Technology

CFR Code of Federal Regulations
CNG Compressed natural gas
CO Carbon Monoxide
CO₂ Carbon Dioxide
COMM Commuter Cycle

CSHVC City Suburban Heavy Vehicle Cycle

DDC Detroit Diesel Corporation
DOE U.S. Department of Energy
DOT U.S. Department of Transportation

EGR Exhaust Gas Recirculation

ETC-Urban Urban Segment of the European Transient Cycle

FE Fuel Economy g/mile Grams per Mile HC Hydrocarbons

HFID Heated Flame Ionization Detection

HHDDTS Heavy Heavy-Duty Truck Driving Schedule

KCM King County Metro Bus Cycle

LNG Liquefied Natural Gas Man Manhattan Drive Cycle

mile/gal Miles per Diesel Equivalent Gallon

MY Model Year N₂O Nitrous Oxide

NDIR Non Dispersive Infrared Analyzers

NGB Natural Gas Buses

NMHC Non-Methane Hydrocarbons

NOx Oxides of Nitrogen NYBus New York Bus Cycle

NYComp New York Composite Cycle
OCTA Orange County Transit Authority

PM Particulate Matter

TRANSLAB Transportable Heavy-Duty Vehicle Emissions Testing Laboratory

UDDS Urban Dynamometer Driving Schedule

ULSD Ultra Low Sulfur Diesel

WMATA Washington Metro Area Transit Authority

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