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### Staff Papers Series

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August 1988

MINNESOTA GRAIN MOVEMENTS

1985

bу

David E. Buschena Jerry E. Fruin Daniel W. Halbach



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#### MINNESOTA GRAIN MOVEMENTS 1985

by

David E. Buschena Jerry E. Fruin Daniel W. Halbach

August, 1988

Special acknowledgment to Don Hirasuna for survey tabulation and data preparation, to Mel Loesch of the Minnesota Department of Transportation for providing and interpreting ICC rail waybill data and to all the firms which participated in the grain survey.

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#### METRIC CONVERSION TABLE

Throughout this report, the units of measurement used are the metric ton and bushel. Metric tons are used as the common base when more than one grain is being considered. The bushel is the unit of measurement used when a single grain is being considered. A metric conversion table is shown below.

1 metric ton	= 2,204.6 pounds
1 metric ton	= 36.74 bushels of wheat
1 metric ton	= 36.74 bushels of soybeans
1 metric ton	= 39.368 bushels of corn
1 metric ton	= 39.368 bushels of flax
1 metric ton	= 39.368 bushels of rye
1 metric ton	= 45.93 bushels of barley
1 metric ton	- 68.894 bushels of oats
1 metric ton	= 78.736 bushels of sunflowers
1 million metric tons	= 39 million bushels of corn
5 million metric tons	= 197 million bushels of corn
10 million metric tons	= 394 million bushels of corn
15 million metric tons	= 591 million bushels of corn
20 million metric tons	= 787 million bushels of corn

#### INTRODUCTION

This publication presents the results of a state-wide survey of grain movements during 1985. The study was completed in conjunction with the 1985 nationwide grain movements study under the North Central Regional Research Project NC-137 and the South Central Regional Research Project SC-176. This grain survey is also the fifth in a series of bi-annual statewide grain flow studies, beginning in 1977, completed in the Department of Agricultural and Applied Economics.

Grain flow questionnaires were received from country elevators, terminal elevators, grain processors and feed mills. The results of this survey were evaluated by using secondary data sources. These secondary sources can be found in the bibliography. The methods used for survey evaluation for the 1985 and grain flow surveys are explained in "An Economic Analysis of Minnesota Grain Flows: 1983," by Daniel W. Halbach, Master's Thesis, Department of Agricultural and Applied Economics, University of Minnesota.

Minnesota's grain movements changed considerably during the period from 1983 to 1985. Reduced export demand, larger grain production and storage levels, a continuing shift in export grain shipments from West European markets to Pacific Rim markets and higher levels of direct out-of-state shipments by unit trains called for continual adjustment in the state's transportation system. Temporarily reduced grain shipment levels led to reduced barge and rail rates and improved transportation equipment availability for grain shippers.

The availability of attractive rates for unit train shipments led many Minnesota country elevators to upgrade their grain storage and handling systems to allow unit train loading. The growth in the number of

Minnesota country elevators with the ability to load these unit trains was substantial. The number of these facilities in Minnesota has grown fivefold during the period 1974-1985. Unit train loading capability allowed these country elevators to ship grain directly to export or domestic destinations. Such shipments became more important with the increased exports of grain to the Pacific Rim countries through Pacific Northwest ports.

This study will present the export volume by destination for Gulf ports, Pacific ports and the Port of Duluth/Superior for all grains.

These export shipments by port will also be given for Minnesota's three major grains: corn, all wheat and soybeans. Grain production and movements into, through or from Minnesota for corn, for all wheat (including durum) for soybeans and for total grains and oilseeds will be presented by transportation mode.

#### MINNESOTA AND UNITED STATES GRAIN EXPORTS - 1983 AND 1985

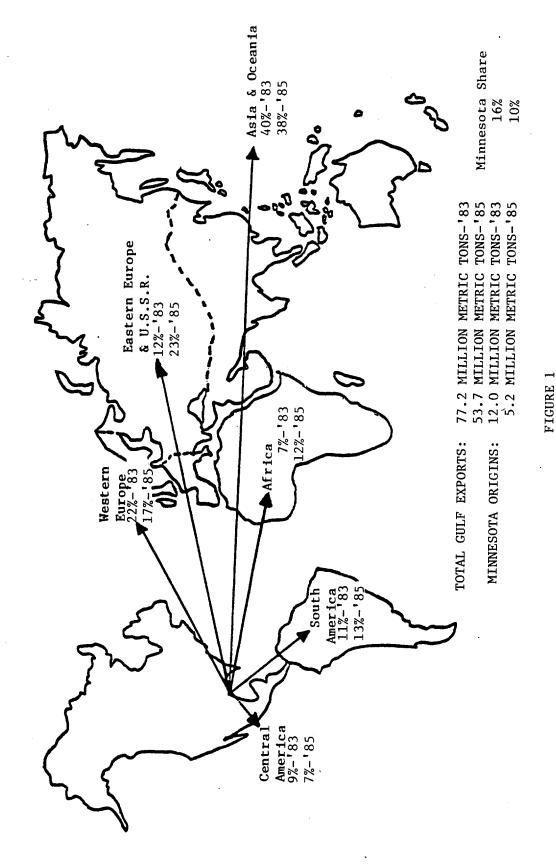
The route Minnesota grain takes to export destinations depends on market conditions as well as the transportation situation. Minnesota is comparatively distant from major port areas, but its location allows route flexibility for grain export movements. Grain originating in or moving through Minnesota for export can be shipped through the ports on Gulf of Mexico, the Pacific Northwest, or Duluth/Superior. These three port areas exported a total of 73.6 million metric tons of grain in 1985. This was a reduction from the 103.3 million metric tons that the U.S. exported in 1983. In 1985, shipments from the Gulf of Mexico accounted for 57% of all grain exports, the Pacific Northwest accounted for 19%, and Duluth/Superior accounted for 3% of these shipments. The remainder of U.S. exports were shipped from other Lake ports, Atlantic Coast ports and by rail to Mexico and Canada.

Minnesota's share of grain exports totaled 7.9 million metric tons. This was approximately 11% of all exports from the Gulf, Pacific Northwest and Duluth/Superior port areas in 1985. In 1983, Minnesota's share of export grain was 17 million metric tons, or over 16% of these port areas total grain shipments. Corn, wheat, and soybeans were over 98% of all the grain exported in 1985. The maps for all commodities show export volume in metric tons. The maps for corn, wheat, and soybean movements are in bushels.

#### Gulf of Mexico Ports

Total grain exports from the Gulf of Mexico are shown in Figure 1.

Gulf shipments were 53.7 million metric tons in 1985, a reduction of 23.5 million metric tons from 1983. Minnesota's Gulf exports decreased from



ALL COMMODITIES
1983 AND 1985 EXPORTS FROM GULF PORTS

Source: USDA, Inspection for Exports by Coastal Areas and Country of Destination.

4

12.0 million metric tons from 1983 to 5.2 million metric tons in 1985, a decline of over 50%. The state's percentage of total Gulf export shipments was reduced to 10% of the volume in 1985 from 16% in 1983.

Total Gulf port exports destined for Eastern Europe and the Soviet Union increased by 3.1 million metric tons and increased in percentage of all exports to 23% in 1985 from 12% in 1983. Exports to Western Europe fell from 17.0 million metric tons or 22% in 1983 to 9.1 metric tons or 17% of all Gulf shipments in 1985.

Corn exports from the Gulf of Mexico are shown in Figure 2. Exports in 1985 were reduced from 1266.4 million bushels in 1983 to 1,081.2 million bushels in 1985. Minnesota's share of these exports declined from 18% of total volume in 1983 to 8% of all Gulf corn exports in 1985.

The most dramatic change in Gulf corn exports was a 318.5 million bushel increase in 1985 shipments to the Soviet Union and Eastern Europe. These shipments accounted for 40% of 1985 Gulf corn exports. Asia and Oceania's share decreased to 35% of all shipments in 1985, down from 52% in 1983 as a result of a reduction of 280.2 million bushels in exports to these countries from 1983 levels.

Gulf wheat exports are presented in Figure 3. Exports in 1985 of 475.4 million bushels were a reduction of 357.5 million bushels or 43% from 1983. Minnesota's Gulf export of wheat decreased by 51.2 million bushels from 1983, but its percentage share of the smaller U.S. total only decreased from 13% to 12%.

Unlike the corn exports in 1985, wheat sales to the USSR and Eastern Europe decreased 145.2 million bushels from 1983, accounting for 8% of total Gulf exports in 1985 down from 22% in 1983. Shipments to African

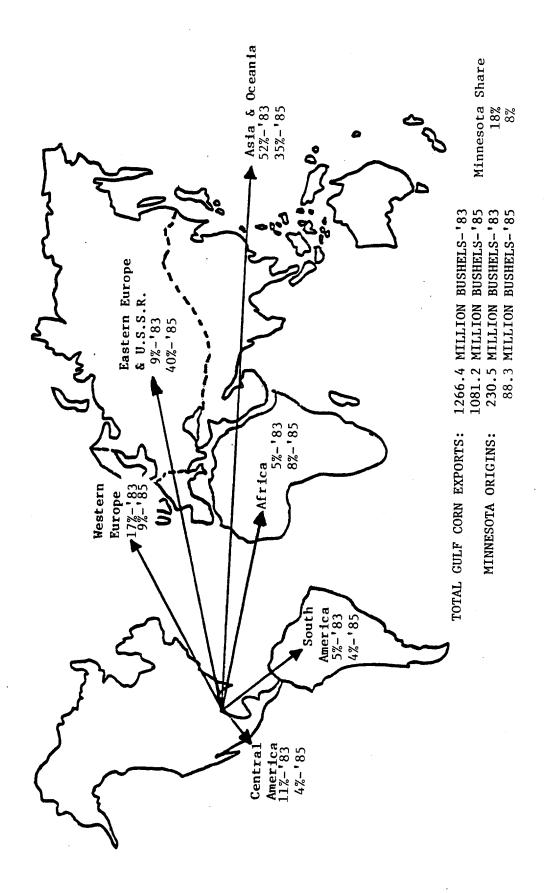
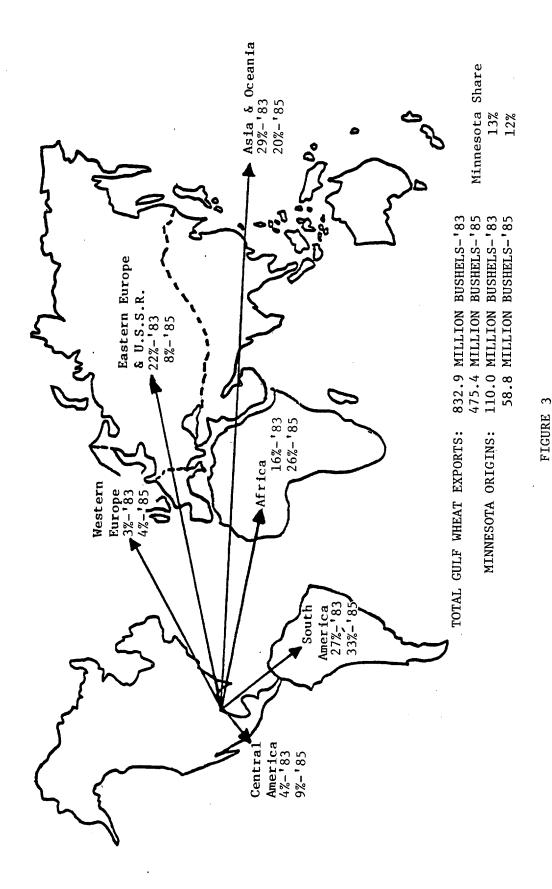


FIGURE 2
CORN
1983 AND 1985 EXPORTS FROM GULF PORTS

Source: USDA, Inspection for Exports by Coastal Areas and Country of Destination.



WHEAT 1983 AND 1985 EXPORTS FROM GULF PORTS

Source: USDA, Inspection for Exports by Coastal Areas and Country of Destination.

nations remained relatively constant in the volume 1985 when compared to 1983, resulting in a percentage share increase to 26% of all U.S. wheat shipments in 1985.

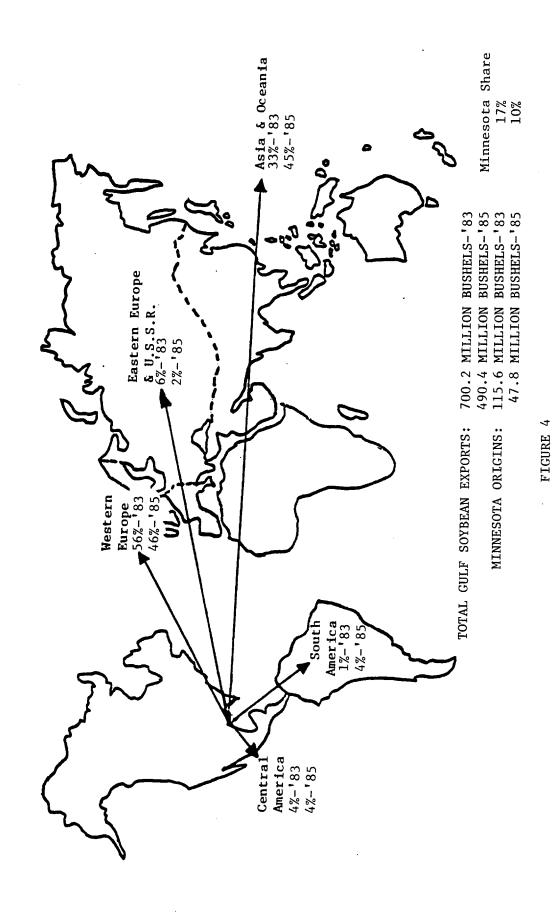
Figure 4 illustrates the flow of soybeans from the Gulf in 1983 and 1985. Total port area volume was reduced by 209.8 million bushels from 1983 to 490.4 million bushels in 1985. Minnesota's Gulf soybean exports also declined from 1983 to 47.8 million bushels, declining to 10% of the total Gulf shipments from 17% in 1983.

Western European soybean exports from the Gulf declined in volume to 166.5 million bushels in 1985, or 46% of the ports' 1985 soybean export movement. Gulf soybean shipments to Asia and Oceania increased to 45% of all exports, while declining in volume by 10.4 million bushels from 1983 levels.

#### Pacific Northwest Ports - 1983 AND 1985

Grain export volume for Pacific Northwest ports in 1985 is illustrated in Figures 5-8. These ports had a 3 million metric ton decline in total export shipments from 1983 levels. This was a much smaller relative change in volume than Gulf of Mexico ports experienced in this period. Asia and Oceania received the largest share of grain from these ports, accounting for 92% of all shipments in 1983 and 95% of all shipments in 1985. Export shipments in 1985 to Asia and Oceania declined by 2.2 million metric tons from 1983 levels.

Corn exports from Pacific ports are shown in Figure 6. All corn exports from these ports were to Asia and Oceania. The total volume of corn through Pacific ports increased from 221.8 million bushels in 1983 to 290.6 million bushels in 1985, reflecting an increases in demand for



SOYBEANS 1983 AND 1985 EXPORTS FROM GULF PORTS

Source: USDA, Inspection for Exports by Coastal Areas and Country of Destination.

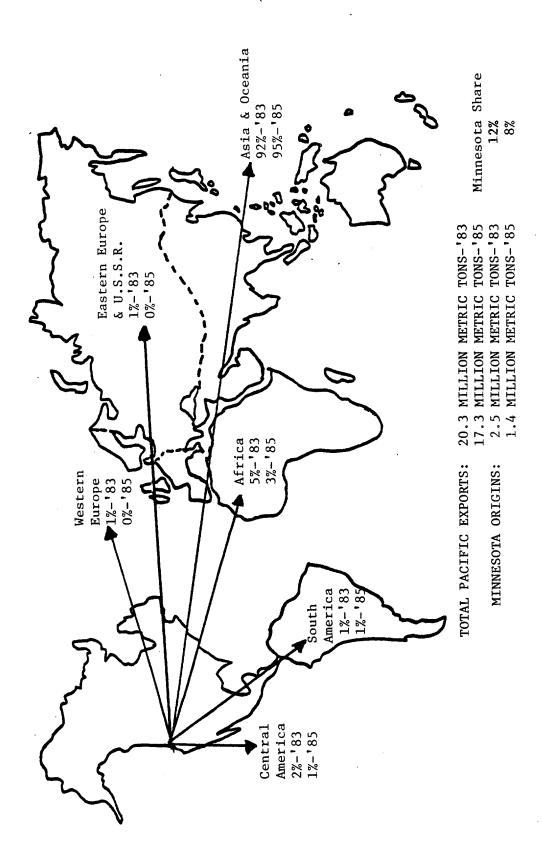
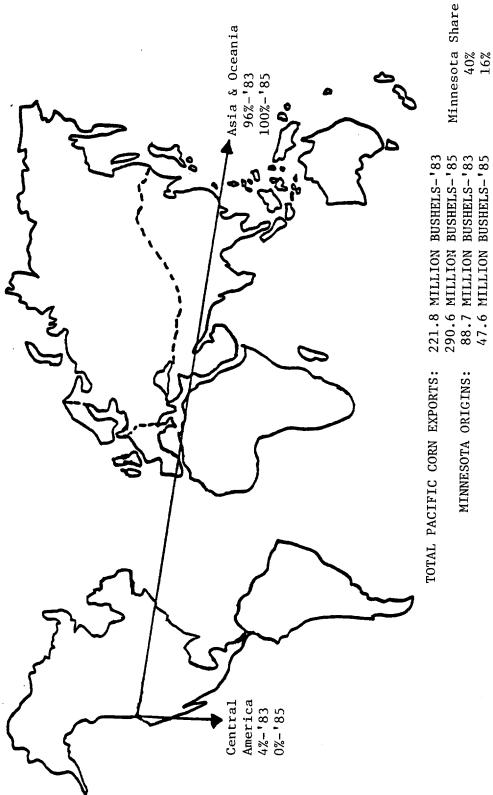


FIGURE 5
ALL COMMODITIES
1983 AND 1985 EXPORTS FROM PACIFIC\* PORTS

\*Includes California Ports.

Source: USDA, Inspection for Exports by Coastal Areas and Country of Destination.



MINNESOTA ORIGINS: 88.7 MILLION BUSHELS-47.6 MILLION BUSHELS-75.6 MILLIO

L983 AND 1985 EXPORTS FROM PACIFIC\* PORTS

\*Includes California Ports.

Source: USDA, Inspection for Exports by Coastal Areas and Country of Destination.

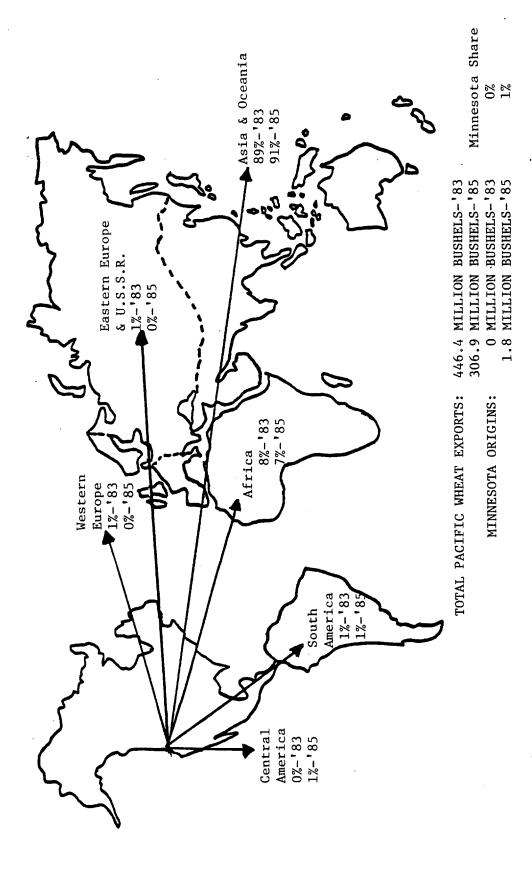


FIGURE 7
WHEAT
1983 AND 1985 EXPORTS FROM PACIFIC\* PORTS

\*Includes California Ports.

Source: USDA, Inspection for Exports by Coastal Areas and Country of Destination.

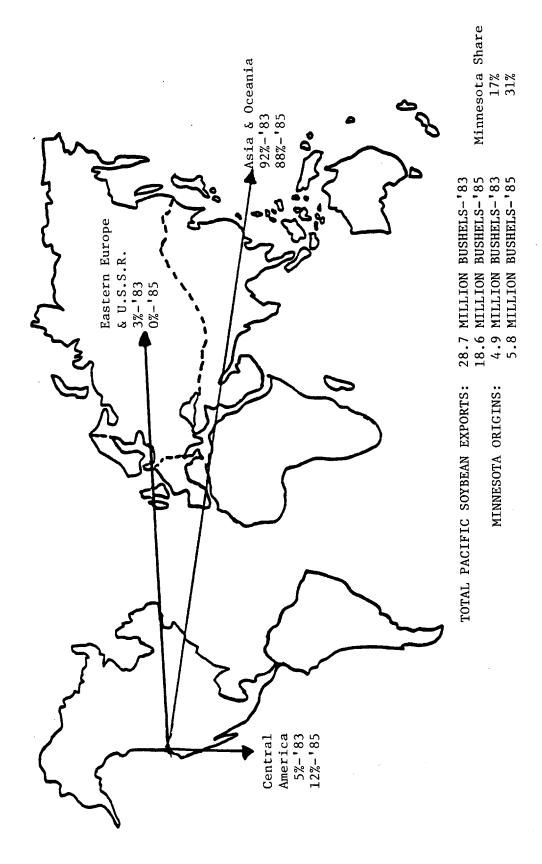


FIGURE 8
SOYBEANS
1983 AND 1985 EXPORTS FROM PACIFIC\* PORTS

\*Includes California Ports.

Source: USDA, Inspection for Exports by Coastal Areas and Country of Destination.

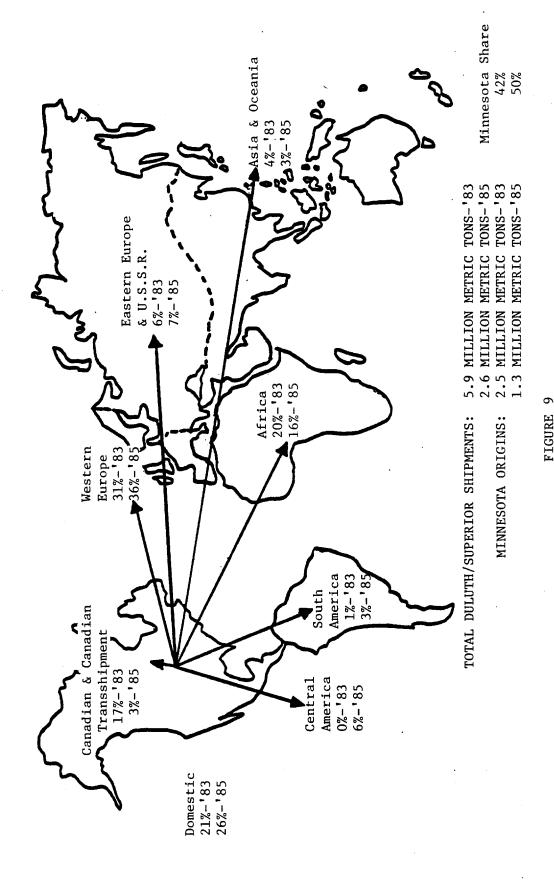
feedgrains in Pacific Rim and other Asian nations. Exports with Minnesota origins from these ports, however, decreased substantially from 1983, both in volume and as a percentage of Pacific Northwest (PNW) corn movements, to 16% in 1985.

Wheat exports from the Pacific Northwest were markedly lower than 1983 levels in 1985 with volume at 306.9 million bushels down 31%. Shipments to Asia and Oceania increased slightly in the percentage of movements to 91% of all wheat exports in 1985. Pacific ports were not a major destination area for Minnesota wheat, as only 1.8 million bushels of PNW wheat exports had Minnesota origins.

Soybean exports from the Pacific Northwest in 1985 decreased from 28.7 million bushels in 1983 to 18.6 million bushels in 1985. Most of these shipments were to Asia and Oceania. The percentage of shipments to Central America increased to 12% of PNW soybean exports in 1985. These shipments were primarily to Mexico. Minnesota's share of soybean exports from the Pacific Northwest increased by 1.1 million bushels, giving so with Minnesota origins amounted to 31% of PNW movements.

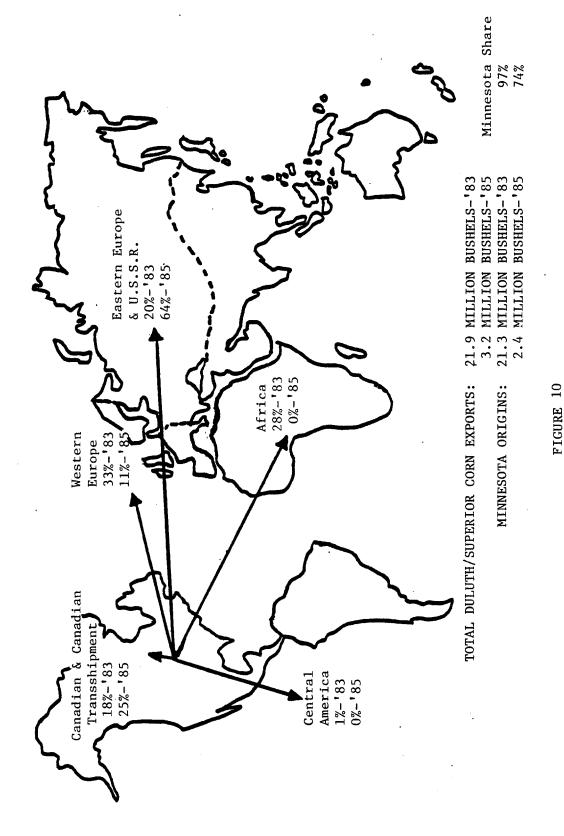
#### Port of Duluth/Superior

Though Duluth/Superior experienced lower shipment volume in 1985, the port, which shipped 2.6 million metric tons of grain in 1985, remains an important market for Upper Midwest grain. Figure 9-12 show the distribution of grain from Duluth/Superior. Domestic shipments, primarily to Eastern U. S. wheat millers, were 26% of all movements in 1985. The majority of Duluth/Superior shipments to Canada were transferred to ocean vessels for movement to export destinations. In 1985, Western Europe



ALL COMMODITIÈS 1983 AND 1985 EXPORT AND DOMESTIC SHIPMENTS FROM DULUTH/SUPERIOR PORTS

Total Grain and Seed/By-Product Shipments, Minneapolis Grain Exchange Statistical Annual. Port of Duluth/Superior, Guthrie-Hubner, Inc. Sources:



FROM DULUTH/SUPERIOR PORTS

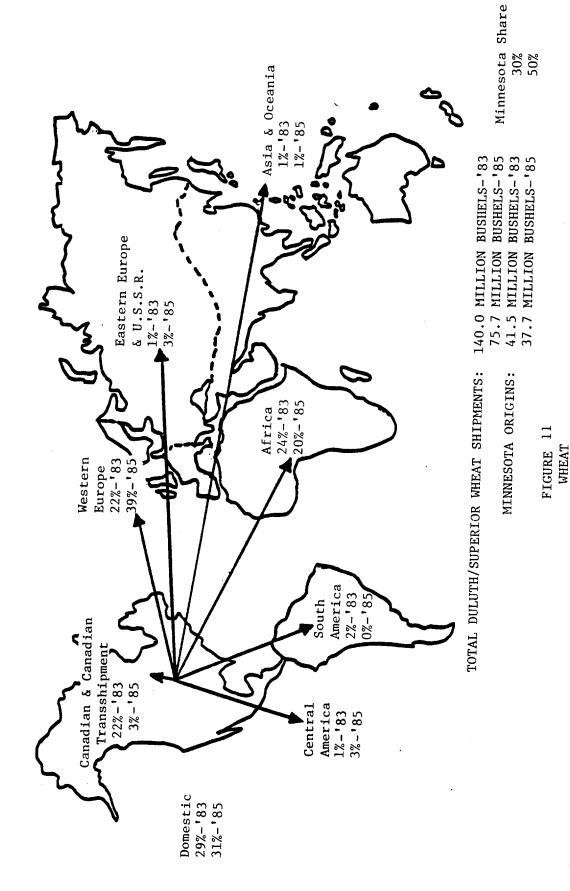
Minneapolis Grain Exchange Statistical Annual. Port of Duluth/Superior, Guthrie-Hubner, Inc.

Sources:

1983 AND 1985 EXPORT AND DOMESTIC SHIPMENTS

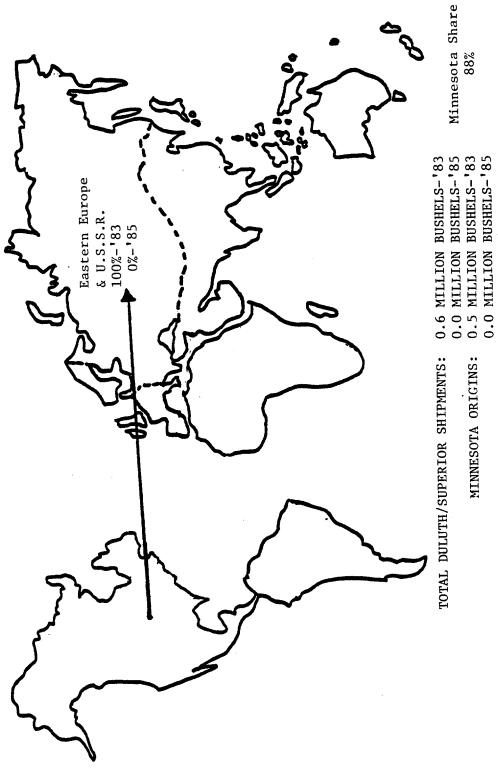
CORN

Total Grain and Seed/By-Product Shipments,



1983 AND 1985 EXPORT AND DOMESTIC SHIPMENTS FROM DULUTH/SUPERIOR PORTS

Total Grain and Seed/By-Product Shipments, Minneapolis Grain Exchange Statistical Annual. Port of Duluth/Superior, Guthrie-Hubner, Inc. Sources:



MINNESOTA ORIGINS: 0.5 MILLION BUSHE.

0.0 MILLION BUSHE.

FIGURE 12

SOYBEANS

1983 AND 1985 EXPORT AND DOMESTIC SHIPMENTS
FROM DULUTH/SUPERIOR PORTS

Minneapolis Grain Exchange Statistical Annual. Total Grain and Seed/By-Product Shipments, Port of Duluth/Superior, Guthrie-Hubner, Inc. Sources:

received 36% of all grain shipments from Duluth/Superior, while exports to African nations were 16% of total shipments.

Corn shipments from Duluth/Superior decreased precipitously from 21.9 million bushels in 1983 to 3.2 million bushels in 1985. The Soviet Union and Eastern Europe received 64% of corn export volume in 1985. Corn shipments to Western Europe and Africa in 1985 were also significantly reduced from 1983 levels. Exports with Minnesota origins were 74% in 1985, down from 97% in 1983.

Duluth/Superior wheat shipments declined from 140.0 million bushels in 1983 to 75.7 million bushels in 1985. Wheat shipments with Minnesota origins decreased to 37.7 million bushels in 1985, though Minnesota's percentage share increased to 50%. Shipments to domestic users, primarily to Buffalo, New York, accounted for 31% of all wheat shipments. Western Europe was the largest purchaser of export wheat from Duluth/Superior, receiving 39% of total port wheat shipments. African nations received 20% of the port's shipment wheat volume in 1985.

Soybean shipments from Duluth/Superior were negligible in 1985, a reduction from .6 million bushels in 1983. The 1983 export volume consisted of export sales to the Soviet Union, of which 88% of the soybeans had Minnesota origins.

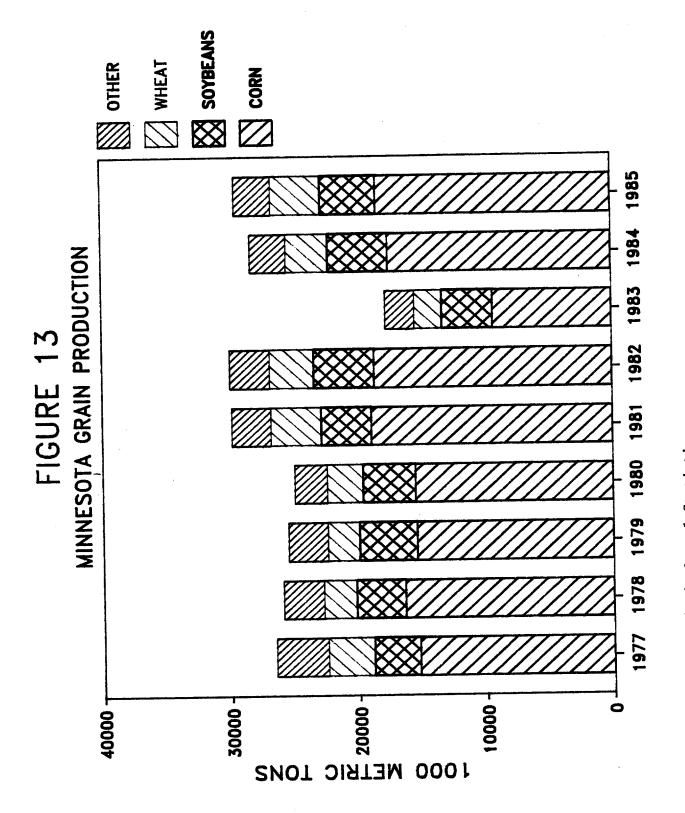
#### MINNESOTA GRAIN MOVEMENTS - 1983 AND 1985

#### All Commodities

A) Production and Use of Grain.

Minnesota farms produced 29.5 million metric tons of grain in 1985.

This grain production is illustrated for selected years in Figure 13. In



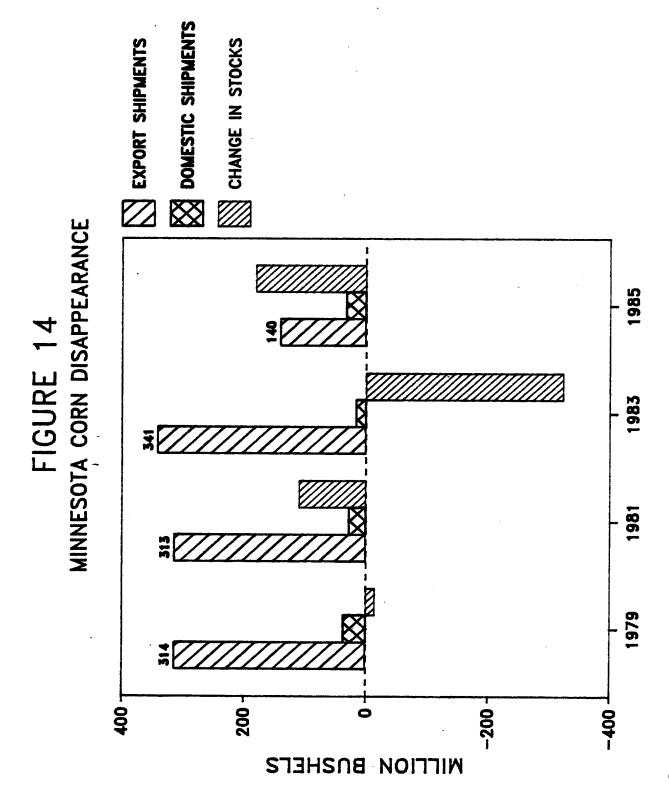
Source: Minnesota Agricultural Statistics.

1985 corn, wheat and soybeans accounted for over 90% of the state's grain production. Individually, corn accounted for 62%, soybeans 15% and wheat 13% of total grain production in 1985. This grain was either stored on the farm, used as livestock feed, held in inventories, processed and consumed in Minnesota, or shipped out-of-state as grain or in a processed form.

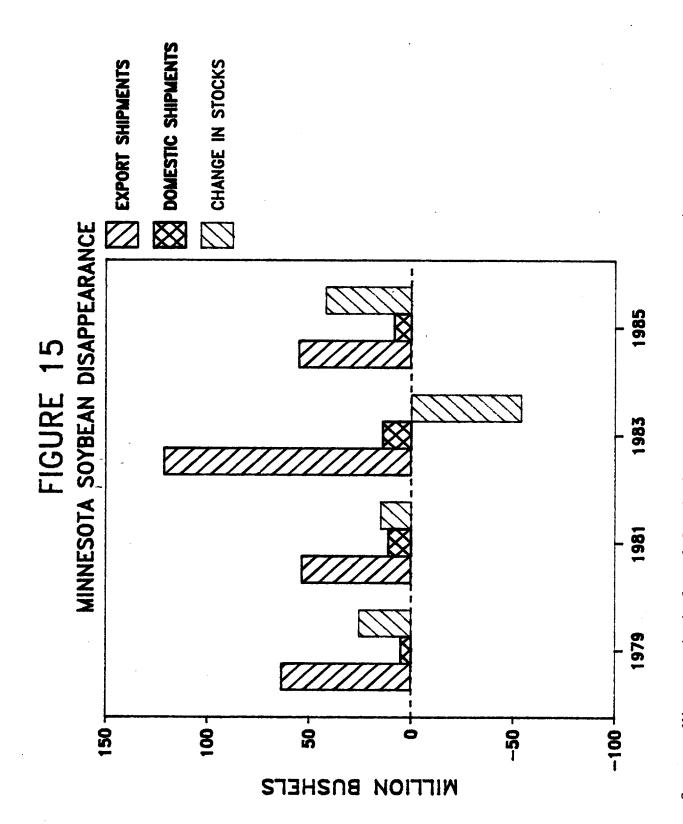
Figures 14 and 15 illustrate Minnesota corn and soybean production and disappearance in 1983 and 1985. Wheat was not included in a similar figure because of the difficulty in determining the final use of wheat received from other states, which accounted for 76% of all terminal elevator and processor wheat receipts in 1985.

Minnesota's grain transportation system must adjust to production and policy shifts in domestic and international markets. The USDA'S 1983 Payment in Kind (PIK) program, coupled with widespread dry conditions and strong worldwide demand, had considerable influence on grain movements in 1983 and in subsequent years. The impact of the PIK program and the drought can been seen by the drop in 1983 corn production to 377.4 million bushels from 734.5 million bushels in 1982. The result was a stock reduction of 367.7 million bushels of corn. Soybean production in 1983 was 147.2 million bushels down from 171.5 million bushels in 1982 with a stock reduction of 54 million bushels. This drawdown in stocks was followed by the storage of large amounts of 1984 and 1985 grain production which replenished stocks.

Minnesota exports of corn were 139.9 million bushels in 1985, down from 340.6 million bushels in 1983. Soybean exports from Minnesota were 54.9 million bushels in 1985 down from 121.1 million bushels in 1983.



Source: Minnesota Agricultural Statistics.



Source: Minnesota Agricultural Statistics,

The reduction in exports was of considerable importance for grain movements in the state. Shipments of corn and soybeans to other states (Domestic Shipments), in state processing and feed, seed or other use remained relatively constant in volume from 1983 to 1985.

B) Receipts of All Grains by Minnesota Terminal Elevators and Processors.

Minnesota's country, subterminal and terminal elevators face continuously changing optimal destination and transportation mode choices for grain shipments. The levels of these shipments are the focus of this and the following sections which will examine the following grain movements:

- 1. Receipts at Minnesota terminal elevators and processors.
- 2. Shipments from Minnesota terminal elevators.
- 3. Direct shipments from country elevators and subterminals to out-of-state destinations.

Table 1 lists total grain receipts by terminal elevators and processors in the Twin Cities area, Duluth/Superior and other processors in the state. The total 1985 volume was 18.4 million metric tons, a drop from 26.2 million metric tons in 1983. Twin Cities receipts, which include river terminals in Red Wing and Winona, accounted for 66% of these receipts (12 million metric tons) in 1985. Duluth/Superior terminal elevators received 24% of this volume (4.4 million metric tons) in 1985. The "Other Minnesota" category includes processors outside the Twin Cities or Duluth/Superior areas, and received the remaining 10% (1.9 million metric tons) of grain in 1985.

TABLE 1 ALL COMMODITIES 1985 RECEIPTS AT MINNESOTA TERMINAL ELEVATORS AND PROCESSORS FROM UPPER MIDWEST COUNTRY ELEVATORS (1,000 metric tons)

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	ORIGIN	Twin Cities	ties		Duluth/Superior	erior	0	Other Minnesota	esota		F	TOTAL	
	Minnesota	RAIL	TRUCK	TOTAL	RHIL	TRUCK	TOTAL .	RAIL	TRUCK	TOTAL	TOTAL	z RHIL z	z TRUCK
	Northwest West Central Central East Central	522 480 31 16	252 723 1,384	774 1,203 1,415	813 69 19	385 . 48 3	1,198 70 22	30 27	305 113	41 329 113	2,013 1,603 1,550	മാഗത	32 64
	Southwest South Central Southeast	400 425 9	320 1,071 477	720 1,496 486	32		320	90 88	442 405	532 493	1,285 1,989	4 1 4 8	60 59 74
5	Subtotal	1,883	4,252	6, 135	934	388.48	1,323	235	1,295	1,530	508 8,988	S 48	86 93
- : - : - : 2 Z Z 3	Out-of-State  North Dakota South Dakota Iowa Wyoming Montana Nebraska	2,458 1,426 31 54 93	1,212 612 173	3,670 2,038 204	2,252	433.53	2,686 404 0	~	294	301 74 0	6,657 2,516 204	71 73 15	29 27 85
•	Subtotal	4,069	1,997	5,913	2,656	433,53	3,090	~	368	375	2ZE 6	2	Ċ
<b>}</b>	TOTAL	5,952	6,249	12,048	3,590	822.01	4,412	242	1,663	1,905	18,365		30
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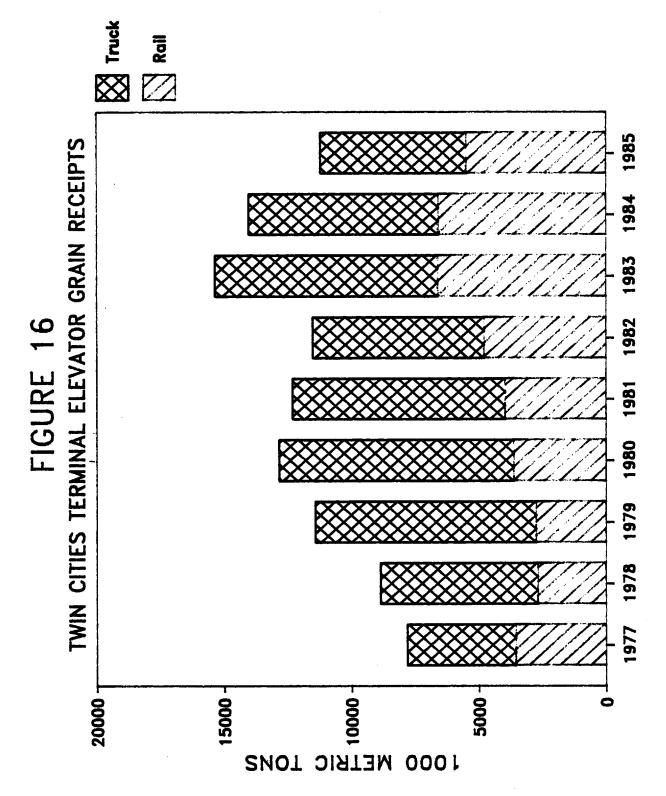
Source: University of Minnesota Grain Flow Survey

Minnesota terminal elevators and processors received 51% (9.4 million metric tons) of their grain volume from other states. North and South Dakota accounted for 9.2 million metric tons of these receipts. Of these receipts from other states, terminal elevators and processors in the Twin Cities received 5.9 million metric tons, Duluth/Superior received 3.1 million metric tons, and other Minnesota processors received .4 million metric tons from outside the state.

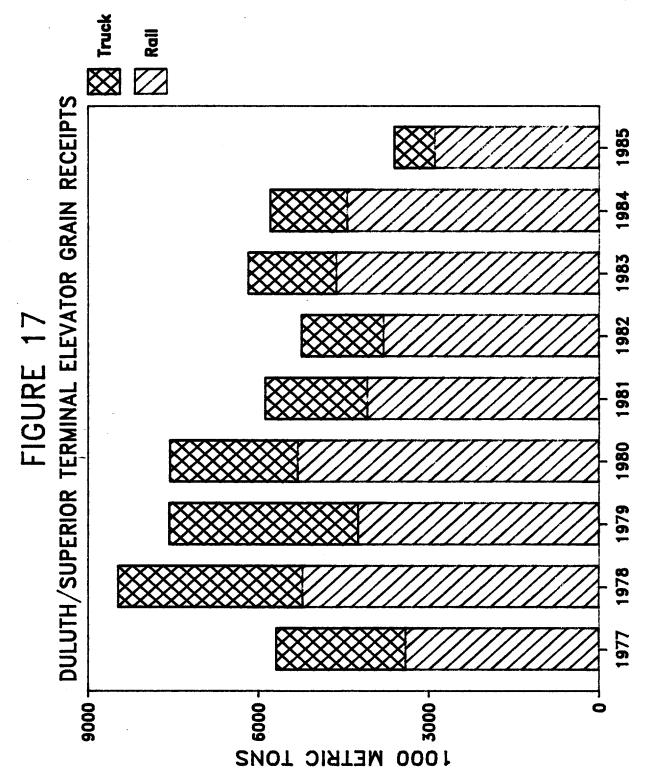
Terminal elevator grain receipts by mode for 1985 are also given in Table 1 and are illustrated by Figure 16 and Figure 17. Rail receipts in the Twin Cities increased to 49% of total receipts from 43% in 1983. Duluth/Superior rail receipts were 81% in 1985, up from 75% in 1983. Figure 18 illustrates total Minnesota terminal elevator grain receipts in 1983 and 1985. The 1985 breakdown between rail (53%) and truck (47%) remained unchanged from 1983, though rail's share of these movements has been increasing since the late 1970s. Table 1, in addition to later tables, refer to the Minnesota Department of Agriculture's Crop Reporting Districts (CRDs). These districts are illustrated in Figure 19.

C) Minnesota Terminal Elevator Grain Shipments.

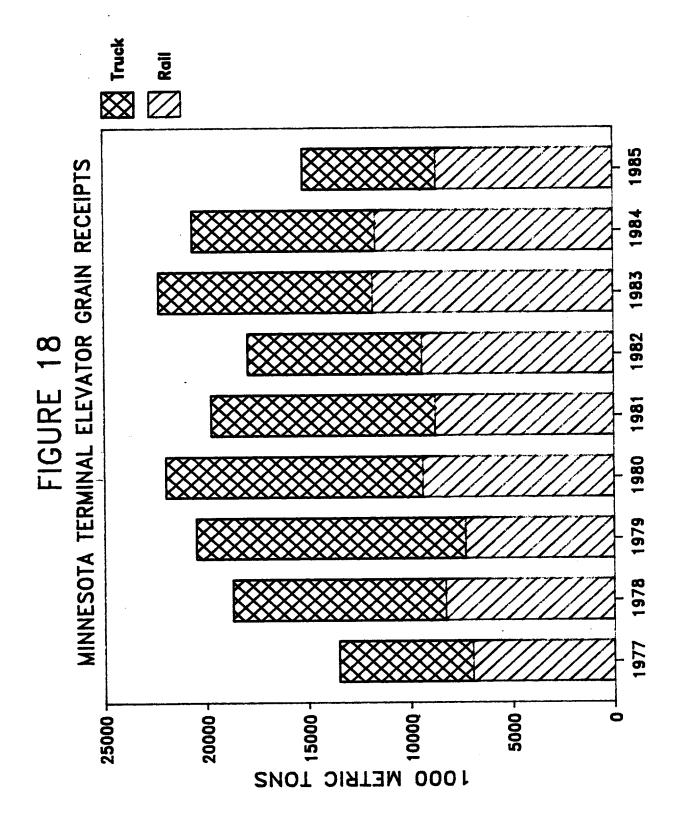
Grain shipments from terminal elevators are listed in Table 2 and illustrated by mode in Figure 20. Total terminal elevator shipments were 11.8 million metric tons in 1985, down from 20.9 million metric tons in 1983. Gulf ports received 5 million metric tons of grain from Minnesota terminals in 1985, which was 42% of all Minnesota terminal shipments. All of these shipments were by barge from the Twin Cities. Almost 80% (2 million metric tons) of the shipments from Duluth/Superior were for export by vessel in 1985. Rail increased its share of terminal elevator



Source; Minneapolis Grain Exchange Statistical Annual



Source: Minneapolis Grain Exchange Statistical Annual.



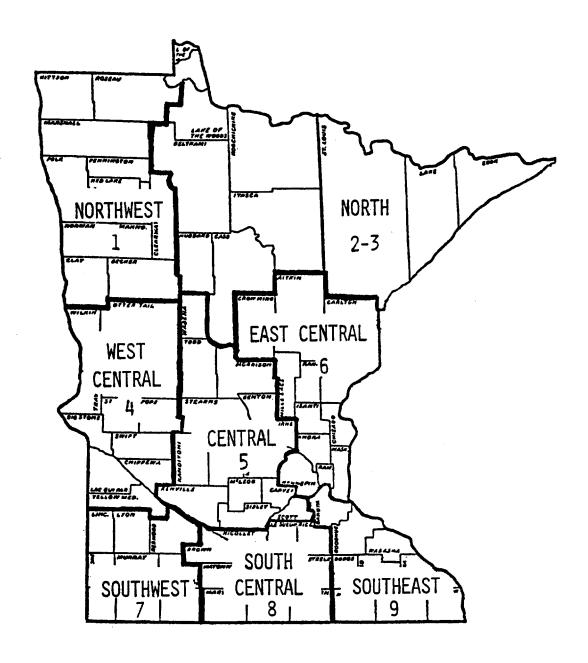


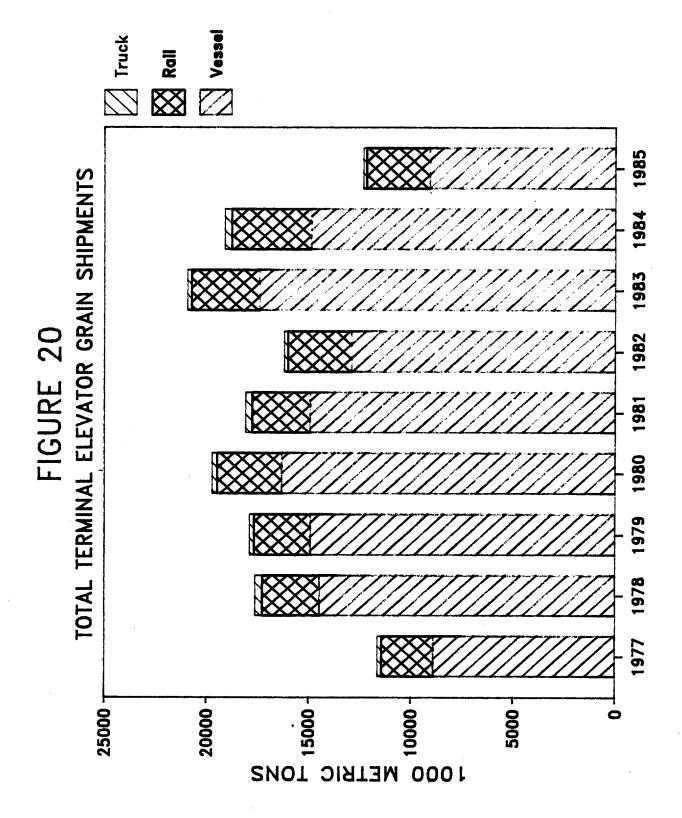
Figure 19. Minnesota Department of Agriculture Crop Reporting Districts  $\frac{1}{2}$ .

 $<sup>\</sup>frac{1}{2}$  Crop Reporting Districts 2 and 3 have been combined.

TABLE 2 ALL COMMODITIES 1985 MINNESOTA TERMINAL ELEVATOR SHIPMENTS TO OUT-OF-STATE DESTINATIONS (1000 metric tons)

				ָ נ		2							
	Gulf	Export	MNd	Misc.	111.	South	th Mo.	East	t Ind.	Iowa	[0]	TOTAL PE	PERCENT
THIN OTTICE	!			1				1			   		
Pail CILLED		<b>C</b>	0	113	642	725	369	4	250	9	67	2,216	26%
YOU'L YOU'L		) C		0	88	0	0	0	0	0	 	66	12
30 L R	5.00	<u> 4</u>			;	130	791	72	12	41	25	6,073	72%
Sub Total	5,004	<b>*</b>	0	113	731	855	1,160	116	262	47	100	B, 368	
OULUTH/SUPER IOR	<b>.</b>											!	,
Rail		0	0	0	90	298	17	0	351	σ,	0	202	21%
1 Truck		0	0	0	-	0	0	0	0	0	0	<b></b>	ö
Vessel		0 2.0	æ	0	0	0	0	0	691	0	0	2,729	79%
Sub Total		0 2,038	38	0	31	298	17	0	1,042	6	0	3,435	
TOTAL													
Rail		0	0	113	672	1,023	386	4	601	15	67	2,921	25%
Truck		0	0	0	83	0	0	0	0	0	11	100	Z
Water	5,004	34 2,038	38	0	<b>•</b> ••	130	791	72	203	41	22	8,802	74%
TOTAL PERCENT	5,004	2,038 2,038	38 27	113 12	762 62	1,153 102	1,177	116 12	1,304 112	26 0%	100 12	11,823	

Source: University of Minnesota Grain Flow Survey



Source: Minneapolis Grain Exchange Statistical Annual,

shipments to 25% in 1985 from 18% in 1983, while shipments by vessel or barge declined to 74% from 85% in 1983. Terminal elevators in the Twin Cities shipped 72% (6.1 million metric tons) of all grain shipments by barge, while Duluth/Superior terminal elevators shipped 79% (2.7 million metric tons) of all grain shipments by vessel in 1985.

D) Minnesota Country Elevator Shipments Directly to Out-of-State Destinations.

Direct country elevator shipments to out-of-state destinations consisted primarily of unit train shipments to export loading areas. These shipments are shown in Table 3. The Pacific Northwest received 63% of these direct shipments (1.3 million metric tons), the bulk of which was corn. Of all shipments, 90% were by rail, reflecting the importance of unit train loading in Minnesota. The West Central (CRD 4) and the Southwest (CRD 7) districts accounted for 1.6 million metric tons of these shipments (76%). These districts have a locational advantage for Pacific Northwest shipments and a disadvantage relative to other districts for shipments to the Twin Cities or Duluth/Superior.

### Minnesota Corn Movements

### A) Production.

Corn accounted for 62% of all grain production in Minnesota in 1985.

Corn production in 1985 totaled 724.5 million bushels, up from 689

million bushels in 1984 and 367 million bushels in the drought and PIK

year 1983. The district with the greatest corn production in 1985 was

the South Central (CRD 8), followed by the Southwest (CRD 7), and the West

Central (CRD 4). Minnesota's 1982-1985 corn production and stock changes

are given in Table 4.

TABLE 3 ALL COMMODITIES 1985 MINNESOTA COUNTRY ELEVATOR SHIPMENTS TO OUT OF STATE DESTINATIONS BY CRD (1,000 metric tons)

Ì						Other					
ORIGIN	MN I	Gulf	Lowa	Wisc.	N. Dak.	Midwest	Canada	Cal.	TOTAL	Z RAIL Z	z TRUCK
ADRITHMEST			0	54	27		0	0	180	66	2
RAIL	51	39		48	2	9			167		
TRUCK				9	£~-				13		
WEST CENTRAL	733	20	4	11	8	0	21	0	668	92	80
RAIL	733	20	m	11			5		276		
TRUCK					25		12		63		
CENTRAL	99	0	9	-	0	0	0	0	45	84	16
RAIL	38								æ		
TRUCK			9	-					2		
SOUTHWEST	481	113	79	0	0	75	0	19.48	768	88	12
RAIL	481	113				63		19.48	229		
TRUCK			79			12			91		
SOUTH CENTRAL	19	m	83	41	0	161	<b>o</b>	0	249	96	च
RAIL	19	m	22	35		161			240		
TRUCK			m	9					თ		
SOUTHERST	0	0	8	12	0	-	0	0	33	0	100
RAIL									0		
TRUCK			R	12		-			æ		
тотві	CCE 1	175	134	119	77		7	19. 4B	2,113		
z RAIL	100	100	18	2	28	1 1 1 1 1	4	100	66		
XTRUCK	0	0	85	21	74		56	0	10		

Source: University of Minnesota Grain Flow Survey

TABLE 4
MINNESOTA CORN PRODUCTION BY CROP REPORTING DISTRICT 1982-1985
(1,000 BUSHELS)

District	1982	2 1983 Fro	% Change From 1982	1994	% Change From 1983	1985 F	% Change From 1984
Northwest	7,901	6,552	-17%	9,659	47%	6,365	-34%
Mest central Central	34,430 147,893	45, 452 72, 250	, r.	61,924 130,357	% &	92, 149 146, 465	12%
East Central	25,591	16,734	-35%	24,735	48%	28,938	17%
Southwest	148,736	69,097	-54%	134,695	95%	149,899	11%
South Central	188,333	89,406	-53%	187,314	112%	191,183	2%
Southeast	117,485	66,952	-43%	119, 307	78%	108,772	76-
TOTALS	734,500	367,080	-50%	689,080	88%	724,500	5%
STOCK CHANGE	189,217	-364,718		44,332		180,791	

Source: Minnesota Agricultural Statistics

Since large amounts of corn are fed to livestock on or near the farms where it is produced, there can be substantial differences between a regions corn production and its quantity marketed. This feed use, as well as the existence of large amounts of on farm corn storage capacity, can cause year to year estimates of corn movements to vary greatly.

B) Minnesota Terminal Elevator and Processor Corn Receipts.

The 1985 corn receipts by Minnesota terminal elevators and processors can be found in Table 5. Most of this corn (87%) had Minnesota origins.

Iowa and North Dakota each shipped more than 8 million bushels of corn to Minnesota terminal elevators and processors.

Twin Cities corn receipts in 1985 included 115.4 million bushels with Minnesota origins and 17.6 million bushels from other states. Truck receipts were 95.6 million bushels while rail receipts were 37.5 million bushels. The South Central region shipped the greatest amount of corn to the Twin Cities (51.0 million bushels). The Central region (CRD 5) also was an important source of corn for the Twin Cities (29.3 million bushels.)

Duluth/Superior corn receipts were 2.7 million bushels in 1985. The Southwest region shipped 1.3 million bushels of corn to Duluth/Superior.

Virtually all corn received in Duluth/Superior arrived by rail in 1985.

Processors outside the Twin Cities or Duluth/Superior areas are categorized as "Other Minnesota" in the table. Trucks were the dominate carrier for corn movements to these processors.

Although the modal split was 72% truck and 28% rail for terminal elevator receipts from Minnesota, substantial differences existed in the shipment methods between the Crop Reporting Districts. Terminal Elevator

TABLE 5 CORN 1985 RECEIPTS AT MINNESOTA TERMINAL ELEVATORS AND PROCESSORS FROM UPPER MIDWEST COUNTRY ELEVATORS (1,000 bushels)

			ü		1		-					
ORIGIN	Twin Cities	5	ā	Duluth/Superior	erior	10	Other Minnesota	sota		 	тотяс	#
			i									,
Minnesota	RAIL	TRUCK	TOTAL	RAIL	TRUCK	TOTAL	RAIL	TRUCK	TOTAL.	TOTAL	z RAIL z	z TRUCK
			1	1	-		1	;				
+ 00 - 11 + 10 N	1	ļ	1	1	1	1	1	1	ł	0	ł	!
Month Postrul	2,564	1.084	3.648	332	1	332	!	832	832	4,815	9	40
	1,100	28, 199	29,300	756	!	756	!	1	ì	30,056	9	9.4 4.0
37	649	.521	1,170	1	i	{	!	!	ł	1,170	SS	4 3
	1 295	4 605	15, 900	1.279	1	1,279	354	4,064	4,418	21,596	9	40
Court west	16,030	35,000	51,029		1	. 1	1	380	380	51,409	31	69
	980	14,050	14 397	1	ļ	ł	1	i	*	14, 397	7	98
Southeast	ף ה	) (* 1	- \ )							•		
Subtotal	31,985	83,459	115,444	2,367	1	2,367	354	5,279	5,633	123,443	<b>58</b>	72
Out-of-State												
Attack	3,441	4.222	7,663	357	21	378	566	1	266	8,307	49	51
South Detota	. 831	1,084	1,916	}	!	1	i	ļ		1,916	<b>4</b>	57
Ioua	1,236	6,804	8,040	!	1	!	1	!	i	B, 040	15	82
Subtotal	5,508	12,111	17,619	357	21	378	266	0	566	18,263	9 <del>,</del>	99
TOTAL	37,493	95,569	133,063	2,724	21	2,745	619	5,279	5,898	141,705	53	71

Source: University of Minnesota Grain Flow Survey

receipts from the South Central district were 69% truck movements and 31% rail movements, due to the proximity of Twin Cities and Red Wing/Winona river elevators. The Central district's corn shipments to terminals and processors were primarily by truck (94%). The Southwest district had the highest percentage (60%) by rail for these shipments.

C) Minnesota Terminal Elevator Corn Shipments.

Terminal elevator shipments of corn are shown in Table 6. Barges and lakers carried 103.5 million bushels in 1985, or 95% of all terminal elevator corn shipments. The remaining 5% of the corn movements were generally by rail from Minnesota terminal elevators, with only negligible truck shipments. Twin Cities terminal elevators shipped the majority of the 109.2 million bushels of total out-of-state shipments in 1985. Barge was the most widely used mode with shipments totaling 100.3 million bushels, most of which was destined for Gulf export terminals. Rail shipments accounted for 5.7 million bushels of corn from Twin Cities elevators, of which 3.7 million bushels was to the Pacific Northwest port area.

Duluth/Superior terminal elevator shipments totaled 3.2 million bushels of corn, all of which were vessel export shipments. Vessel shipments of corn from Duluth/Superior in 1985 were down from 18.7 million bushels in 1984 and 21.9 million in 1983.

D) Country Elevator Corn Shipments Directly to Out-of-State Destinations

Out-of-state shipments from Minnesota subterminals and country elevators located outside the terminal elevator area are listed in Table 7. The majority of these shipments (91%) were by rail. Of the 61.1 million

TABLE 6 CORN 1985 MINNESOTA TERMINAL ELEVATOR SHIPMENTS (1000 BUSHELS)

ORIGIN	Gulf	Export	† 	Pacific Northwest Alabama	labama	Other Tennessee Domestic	Other Domestic	TOTAL
TWIN CITIES Rail Truck		0.0		3,693			1,962	5,655
Barge Sub Total	85, 324 85, 324	25. 24.	0	3,693	4,077	9,632	1,221	100,254 106,039
DULUTH/SUPERIOR Rail Truck Vessel Sub Total		0000	3,207 3,207		0	0	0	0 3,207 3,207
TOTAL Rail Truck Water	0 0 85, 324		0 0 3,207	3,693 0 0	0 0 4,077	0 0 9,632	1,962 130 1,221	5,655 130 103,461
TOTAL	85,324		3,207	3,693	4,077	9,632	3,313	109,246

Source: University of Minnesota Grain Flow Survey

TABLE 7 CORN 1985 MINNESOTA COUNTRY ELEVATOR SHIPMENTS TO OUT OF STATE DESTINATIONS BY CRD (1,000 bushels)

<b>!</b>	XTRUCK	-	σ	0	~	α	0		
	ZRHIL Z	!	91	100	66	98	100		
	TOTAL	ì	25,929	1,010	24,437	9,010	689	61,073 91	ው
	Cal.	1	1	i	767	l	1	767	0
	111.	1	1	1	! i	5,632	-	5,632	0
	Neb.	1	!	}	1,274	1	1	1,274	
	Canada	 	823	i	1	1	;	823 44	26
	Ind. C	1	ţ	1	1	716	1	716	0
SNO	lak.	į	1,962	1	480	İ	Ì	2,442	100
DESTINATIONS	. Wisc. N&S	1	-	1	1	1,597	323	1,920	83
		į	ļ	i	ļ	136	i i	136	0
	Iowa	1	1	1	23	174	365	559	
	PNW Mobile, AL Iowa Tx	1	1	1	2,946		!	2,946	0
	M .	1	23,144	1,010	18,950	756	1	43,860	0
	ORIGIN	NORTHWEST	WEST CENTRAL	CENTRAL	SOUTHWEST	SOUTH CENTRAL	SOUTHERST	TOTAL % DATI	ZTRUCK

Source: University of Minnesota Grain Flow Survey

bushels of corn shipped by these elevators in 1985, 43.9 million bushels (72%) were shipped to the Pacific Northwest. The state of Illinois and the port of Mobile, Alabama were also important export-bound destinations for country elevator corn shipments. The West Central and Southwest regions accounted for the bulk of this directly shipped corn, reflecting the influence of the Pacific Northwest market and their relative distance from river and lake terminals.

# Minnesota Wheat Movements

### A) Production

Minnesota produced 142.4 millon bushels of wheat in 1985, an 18% increase from 1984. (Table 8). The Northwest region (CRD 1) and the West Central region (CRD 4) together produced 90% of all Minnesota wheat, with production of 83.2 million and 44.6 million bushels, respectively. Wheat in storage in Minnesota increased 78.0 million bushels in 1985. The wheat movements in this study are a total of all wheat, which includes: spring wheat, durum, and winter wheat.

B) Minnesota Terminal Elevator and Processor Wheat Receipts.

Wheat receipts by Minnesota terminal elevators and processors were 333.1 million bushels in 1985 (Table 9). The largest share of wheat received by these terminal elevators originated outside Minnesota (252.0 million bushels). North Dakota was the largest out-of-state source for these receipts, shipping 184.9 million bushels in 1985. South Dakota was another important source of wheat for Minnesota terminals and processors, shipping 65.4 million bushels. The Northwest (CRD 1) and the West Central

TABLE 8 MINNESOTA WHEAT PRODUCTION BY CROP REPORTING DISTRICT 1982-1985 (1,000 BUSHELS)

District	1982	1983	% Change From '82	1984	% Change From '83	1985	% Change From '84
Northuskt	74.980	47.208	-37%	76.541	62%	83,248	76
West Central	36,097	23, 282	-36%	32,725	41%	44,582	36%
Central	8,191	3,807	-54%	5,281	388	6,384	21%
East Central	268	285	6%	327	15%	310	-5%
Southwest	3.470	2,498	-28%	2,517	12	4,674	86%
South Central	2,288	936	-63%	1,469	76%	1,662	13%
Southeast	576	410	-29%	933	128%	757	-19%
TOTALS	126,809	78,960	-38%	120,711	28%	142,426	18%
STOCK CHANGE	10,829	-37,838		26,845		78,006	

Source: Minnesota Agricultural Statistics

TABLE 9 ALL WHEAT 1985 RECEIPTS AT MINNESOTA TERMINAL ELEVATORS AND PROCESSORS (1000 BUSHELS)

		2 TRUCK 32 64 100 100 100	<del>1</del>	0 % <del>3</del>	30	34
			54	02 88 100	29	99
	TOTAL	2. FRIL 68 36 0 0	.,	1, 9 5	, .	w
	10	51, 709 21, 932 3, 261 1, 075 607 572	79, 156	184,888 65,362 1,725	251,975	331,131
	 	TOTAL. 438 948 948 0 0 25 25	1,852	10,481 2,096 0	12,577	14,429
	sota	TRUCK 12 948 25 441	1,426	10,481 2,096 0	12,577	14,003
•	Other Minnesota	RAIL 426	426	000	0	426
	6	35,875 1,728 1,21 0	37,724	76,497 7,455 0	83,952	121,676
	erior	TRUCK 11,580 0 121 0	11,701	11,308 0 0	11,308	23,009
	Ouluth/Superior	24,295 1,728 0 0	26,023	65,189 7,455 0	72,644	98,667
	01	15,396 19,256 3,140 1,075 582 131	39,580	97,910 55,811 1,725	155,446	195,026
	VA 1	TRUCK 4,974 13,369 3,140 0 1,075 582 131	23,271	33,195 18,576 0	51,771	75,042
Ì	Twin Cities	RAIL 10,422 5,887 0 0	16, 309	64,715 37,235 1,725	103,675	119,984
	ORIGIN	Minnesota  Northwest West Central Central Southwest South Central	Subtotal Out-of-State	North Dakota South Dakota Montana	Subtotal	тотяс

Source: University of Minnesota Grain Flow Survey

(CRD 4) regions accounted for 92% of all terminal elevator and processor receipts with Minnesota origins.

Wheat receipts by Twin Cities terminal elevators and processors were 195.0 million bushels in 1985, of which 120.0 million arrived by rail and 75.0 million arrived by truck. Nearly 80% of Twin Cities wheat receipts originated outside Minnesota. Wheat receipts from North Dakota were 97.9 million bushels, while 55.8 million bushels were from South Dakota.

Duluth/Superior terminal elevators and processors had wheat receipts of 121.7 million bushels in 1985. The modal breakdown was 98.7 million bushels by rail and 23.0 million bushels by truck. Approximately 70% of Duluth/Superior wheat receipts were from out-of-state, primarily from North Dakota.

Minnesota processors not located in the Twin Cities or

Duluth/Superior areas received 14.4 million bushels of wheat in 1985, or

about 4% of all wheat receipts in the state. Nearly all of these

processor receipts were by truck, with the bulk of receipts originating

from North Dakota.

Rail accounted for 68% of wheat shipments from the Northwest district to Minnesota terminals and processors in 1985, while 64% of shipments from the West Central district moved by truck.

C) Minnesota Terminal Elevator Wheat Shipments.

Wheat shipments by Minnesota terminal elevators of 226.4 million bushels in 1985 reflect the importance of the Twin Cities and Duluth/Superior in domestic and export wheat movements (Table 10). Twin Cities barge shipments to the Gulf and Duluth/Superior export shipments were 111.3 million bushels of wheat, or 49% of all terminal shipments.

TABLE 10 ALL WHEAT 1985 MINNESOTA TERMINAL ELEVATOR SHIPMENTS TO OUT-OF-STATE DESTINATIONS DESTINATIONS

•	Gulf Ports	Export	Ill inois	New York	Penn.	Virginia	Other South	Other Midwest	TOTAL
TWIN CITIES Rail	4	;	24,282	5,148	3,798	5,224	9,388	1,331	49,171 U
Fruck Barge Sub Total	58,766 58,766		4,022 28,304	5,148	3,798	5,224	17,519 26,907	2, 332 3, 663	82,638 131,810
OULUTH/SUPERIOR Rail	.	1 1	9,839	8,634	824	11	\$ <b>\$</b>	1,828 D	21,136
Iruck Vessel Sub Total	111	52,574 52,574	6,839	24,503	824	1	11	1,605 3,433	78,682 99,818
TOTAL Rail Truck Water	  58,766	  52,574	34,121  4,022	13,782  24,503	4,622	5,235	9,388  17,519	3,159 0 3,937	70,308
TOTAL	58,766	52,574	38,143	38,285	4,622	5,235	26,907	7,096	231,628

Source: University of Minnesota Grain Flow Survey

Domestic shipments to New York or Illinois were 47.9 million bushels in 1985, comprising 21% of all Minnesota terminal elevator shipments.

Of all shipments from Minnesota terminal elevators, 71% moved by vessel or barge, while the remaining volume moved by rail. Wheat shipments of 196.4 million bushels from the Twin Cities were 82.6 million bushels by barge and 49.2 million bushels by rail, or 63% and 37% of shipments, respectively. Of Duluth/Superior's 99.8 million bushels in wheat shipments, nearly 80% were by vessel.

D) Minnesota Country Elevator Wheat Shipments Directly to Out-of-State Destinations

Only the Northwest district (CRD 1) had direct wheat shipments to other states in 1985, as shown in Table 11. Unit train shipments to terminal elevators in the Pacific Northwest accounted for 92% of the nearly 2 million bushels of this 1985 out-of-state wheat movement.

# Minnesota Soybean Movements

### A) Production

Soybean production in Minnesota decreased to 160 million bushels in 1985 from 172.9 million in 1984, a 7% decline. Table 12 lists the production and storage of soybeans from 1982 to 1985. There was a large 1984 crop and an increase in stocks in 1984 and 1985 which affected the soybean transportation requirements in 1985. The South Central (CRD 8) and the Southwest (CRD 7) districts produced 43.1 million and 40.6 million bushels of soybeans in 1985, respectively, together comprising over half of Minnesota's soybean production. The West Central (CRD 4) and Central (CRD 5) districts also produced substantial amounts of soybeans.

TABLE 11 ALL WHERT 1985 MINNESOTA COUNTRY ELEVATOR SHIPMENTS TO OUT OF STATE DESTINATIONS BY CRO (1,000 bushels)

MAG.	DESTINHTIONS PNW N. Dak. TOTAL % RAIL % TRUCK	DESTINATIONS TOTAL	Z RAIL	2 RAIL 2 TRUCK
1,793	161	1,954	100	
1,793 100 0	161 100 0	1,954 100 0	100	J

TABLE 12 MINNESOTA SOYBEAN PRODUCTION BY CROP REPORTING DISTRICT 1982-1985 (1,000 BUSHELS)

District	1982	x 1983 Fr	% Change From 1982	1984	% Change From 1983	1985	% Change From 1984
Northwest West Central Central East Central Southwest South Central	3, 195 29, 927 29, 026 2, 304 45, 324 47, 010 14, 650	5, 956 26, 981 23, 676 2, 201 35, 835 39, 964 12, 572	86% -10% -18% -4% -21% -15% -14%	7,656 33,477 27,913 2,339 40,755 45,850 14,911	29% 24% 24% 18% 6% 14% 15%	4, 966 30, 669 26, 016 2, 294 40, 632 43, 105	-352 -82 -77 -22 02 -62 -62
TOTALS	171,465	147,200	-14%	172,920	17%	160,000	72-
STOCK CHANGE	42,133	-30,637	-173%	20,120	1662	42,014	109%

B) Minnesota Terminal Elevator and Processor Soybean Receipts.

There were two major Minnesota destinations for soybeans in 1985 (Table 13). Twin Cities terminal elevator and processors received 63.2 million bushels of soybeans in 1985, drawing substantial amounts of soybeans from the Central, West Central, and Southwest districts of Minnesota. The Twin Cities also received smaller quantities of soybeans from North and South Dakota. Soybean processors outside the terminal elevator areas provided an important market for producers in the South Central, Southwest, and West Central districts, receiving total shipments of 49.7 million bushels of soybeans from these districts in 1985.

The Twin Cities and outstate processors destinations show little difference in modal breakdown for soybean receipts. Trucks carried 77% of all soybeans destined for these Minnesota locations, which was virtually unchanged from 1983. Receipts from Minnesota origins had truck movements of 81%. Minnesota soybean receipts with out of state origins had rail movements of 55%.

The Southwest district shipped the largest volume of soybeans out of the district in 1985, of which 73% moved by truck. The bulk of the South Central district's Minnesota soybean shipments were by truck to outstate processors. Terminal elevator soybean receipts originating from the Central district were all by truck, with 86% of this movement destined for the Twin Cities. The West Central district's movements included shipments to the Twin Cities by rail (70%), and shipments destined for processors, primarily by truck.

TABLE 13
SOYBEANS
1985 RECEIPTS AT MINNESOTA TERMINAL ELEVATORS AND PROCESSORS
FROM UPPER MIDWEST COUNTRY ELEVATORS
(1,000 bushels)

ļ	į	1	
֡֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜֜	_	5	
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i	,	5	
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ĺ	_	)	

		SUCK	828	100	23	84	100	18		5	25	<b>4</b> 5	22
	TOTAL.	z z Rail truck	42 88	0	27	16	0	19		28	4	55	23
	10	TOTAL	93 81	22,473	25,553	24,353	4,621	102,411		7,409	3,054	10,463	112,874
	•	TOTAL	703 11,318	3,179	15,434	17,740	368	48,742 0		327	627	954	49,696 0
	esota	TRUCK	38			14,495	368	41,193		327	627	954	42,147
	Other Minnesota	RAIL	317		2,980	3,245	<u> </u>	7,549		1	!	0	7,549
		TOTAL	1 1	! !	1	1	ł	1		!	i	0	0
Š	er i or	TRUCK	1 1		! 	1	!	•		1	1	0	0
UESTINHTIUNS	Duluth/Superior	RAIL			1	•	ł	) (4)		ł	1	0	0
# !!	<u>.</u>	TOTAL	3,127 10,263	19,294	10,119	6,613	<b>4,</b> 703	53,669		7,082	2,427	9,509	63,178
	ğ.	TRUCK	3,142	13,234	6,217		4,633	40,677		2,792	, tł	3,749	44,426
	Twin Cities	RAIL	1,303 7,121		3,902	000 !		12,992		4,290	1,470	5,760	18,752
1	ORIGIN	Minnesota	Northwest West Central	East Central	Southwest South Central	Southeast		Subtotal	Out-of-State	North Dakota	outh Dakota	Subtotal	TOTAL

Source: University of Minnesota Grain Flow Survey

C) Minnesota Terminal Elevator Soybean Shipments.

Soybean shipments from the Twin Cities of 49.3 million bushels were considerably lower than the 82.5 million bushels recorded in 1984 and 116.6 million bushels during 1983 (Table 14). All terminal elevator soybean shipments were by barge, with 93% of this shipments bound for Gulf ports. There were some soybean shipments to soybean processors, primarily in the southern states, which accounted for the remaining barge movement.

D) Minnesota Country Elevator Shipments Directly to Out-of-State Destinations.

Direct shipments of 14.1 million bushels in 1985 (Table 15) indicated there were three major direct out-of-state shipment destinations for Minnesota country elevators. The Pacific Northwest received 41% of these shipments, (5.8 million bushels) by unit train. The Gulf port of Mobile, Alabama received 2.8 million bushels by unit train, accounting for 20% of all direct shipment shipments. Midwest soybean processors and river terminals in other states were the third destination for subterminal and country elevator shipments. Iowa shipments were the largest in this destination group, receiving 4.2 million bushels of soybeans, of which 82% were by truck.

TABLE 14
SOYBEANS
1985 MINNESOTA TERMINAL ELEVATOR SHIPMENTS TO OUT-OF-STATE DESTINATIONS
(1000 bushels)

		5	DESTINATIONS	Ž		
ORIGIN	Gulf Ports	Rlabama	Miss.	Tennessee Illinais	Illinois	TOTAL
TWIN CITIES Rail	!	;	1	}	i,	0
Truck	ļ	!		!	i	0
Barge	45,635	1,277	150	1,526	706	49,294
Sub Total	45,635	1,277	150	1,526		49,294
UDLUIH/SUPERIUR Rail	ł	F	i	1	;	!
Truck	1	1	ļ	1	1	ì
Vesse]	1	1	!	1	*	l I
Sub Total	1	!	•	-	1	1
TOTAL						
Kail	!	1	i	!		
Truck	1	1	ł	1		
Water	45,635	1,277	150	1,526	706	49,294
TOTAL	45,635	1,277	150	1,526	706	49,294

Source: University of Minnesota Grain Flow Survey

TABLE 15 SOYBEANS 1985 MINNESOTA COUNTRY ELEVATOR SHIPMENTS TO OUT OF STATE DESTINATIONS BY CRD (1000 bushels)

ORIGIN	e de cris des este des este est que ser que de de cep que est			30	STINATIO	DESTINATIONS				
	₩.d	Gulf	Iowa	₹	Wisc.	S. Dak	Neb.	TOTAL	Z RAIL	x TRUCK
		1	1	***	1	1			1	1
NUKTHWEST WEST CENTRAL	5, 335	703 72 <b>4</b>	20					703	100	0.0
CENTRAL	425	· 	<b>)</b>					425	100	<b>-</b>
SOUTHWEST		1,393	2,859	192		56	954	5,424	47	23.0
SOUTH CENTRAL			894					894	90	10
SUUTHERST			395		164			229	100	0
TOTAL	5,760	2,117	4,168	192	164	<b>5</b> 8	954	14,084		
z KRUCK	100	100	ሟ ላ	100	100	5	100	98		
			ı		}	ָ ס		J		

Souurce: University of Minnesota Grain Flow Survey

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