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Fresh-Keeping Technology of Zander Fillet with Vacuum Packaging and Partial Freezing

Qiang ZHANG¹, Wenting DAI², Xinwen JIN^{1*}

1. Institute of Agro-Products Processing Science and Technology, Xinjiang Academy of Agricultural and Reclamation Science, Shihezi 832000, China; 2. College of Food Science, Hainan University, Haikou 570228, China

Abstract In order to explore the fresh-keeping methods for zander fillet, we use vacuum packaging and partial freezing to process zander fillet, conduct a comparative analysis of sensory characteristics, percentage of water loss, stiffness period, muscle stiffness, TVB-N and water activity during the storage, and assess the fresh-keeping effect of zander fillet under the conditions of vacuum packaging and partial freezing. The results show that zander can be dead after being placed into the 2°C water for 30 min, and the stiffness period can be extended about 100 min compared with natural death; the percentage of water loss under the conditions of vacuum packaging before partial freezing is 2.6% lower than under the conditions of partial freezing before vacuum packaging; after being stored at -7°C and -4°C for 15 d, TVB-N of fillet ≤15 mg/kg; TVB-N of fillet at -7°C is 25% lower than at -4°C.

Key words Zander fillet, Partial freezing, Vacuum packaging, Freshness

1 Introduction

Zander is a species of fish from freshwater and brackish habitats in western Eurasia. It is closely related to perch. Zanders often called pike-perch as they resemble the pike with their elongated body and head, and the perch with their spiny dorsal fin. In China, it is only distributed in Ili River and Irtysh River. Zander has a strong disease-resistant ability, and it grows fast. It has tender meat, and few inter-muscular bones. The nutritional value is very high, with the protein content of more than 20.53%. It tastes better than the famous mandarin fish, and it is known as "the king of freshwater fish". Zander is high oxygen-consuming fish, easy to die after being caught. It is directly frozen in -18°C cold storage warehouse for storage and transportation after its death. However, both the fish color and texture quality of zander after freezing decline, and the fish body fluid loss and fibrosis is severe after thawing, so that the taste is significantly affected, resulting in low commercial value. The fresh-keeping technology of Xinjiang fish is backward, and the fish quality decline and perishing problem are prominent. Zander is suitable for making fillet, which helps to improve the value and grade of goods; meanwhile, the storage, transportation and consumption are also convenient. Partial freezing refers to a fresh-keeping storage method of reducing the temperature of the material with certain moisture content 1–3°C below the freezing point of the tissue fluid. In the partial freezing state, part of the water inside the fish is frozen, and the water and enzyme activity is decreased, which can inhibit the growth of mi-

croorganism, and reduce fat oxidation. The fish body fluid loss is small and the surface color of fish is good during thawing. The vacuum packaging is used to control the oxygen volume to be less than 1% of bag air volume, thereby making the microbial growth and reproduction rate decline sharply. Therefore, combining vacuum packaging and partial freezing is of great practical significance and economic value to maintaining the freshness and flavor of zander fillet, and improving the existing fresh-keeping technology of zander.

2 Materials and methods

2.1 Materials and reagents Zander, fresh and alive, is bought from Shihezi zander breeding base, with the average weight of 850g per fish. Magnesia suspension; boric acid absorption solution; hydrochloric acid standard titration solution; methyl red-ethanol indicator; bromocresol green-ethanol indicator. These reagents and drugs were purchased from Tianjin Damao Chemical Reagents Plant.

2.2 Instruments and equipments LG partial freezing refrigerator (Siemens); BS124 electronic balance (Sartorius); HygroPalm portable water activity meter (Rotronic); precision pH meter; the lowest mark thermometer; semi-micro Kjeldahl device; microburette; hardness tester.

2.3 Determination of zander meat freezing property Freezing curve^[1]: kill the fish, take fillet and insert thermometer into the fish muscle; cool it at -21°C and record the process of change in temperature over time to obtain freezing curve. Freezing point^[1-2]: observe the freezing curve. After the temperature drops to 0°C, it is relatively stable within a period of time. This temperature is the zone of maximum ice crystal formation for zander, and most of the water inside the fish has formed ice crystals. This temperature is the freezing point of zander.

2.4 Modes of death for zander^[3] Natural death: catch the

fish and place it in containers to wait for its death. Rapid death with ice water: reduce the water temperature to 2–3 °C first, and add ice to make water temperature drop to 0–2 °C; place the live fish into water based on the fish-water mass ratio of 1:3 and make it die after 20–30 min.

2.5 Change in the stiffness period of zander The test shows that there is also a stiffness period change in the fillet taken from the newly died zander. Referring to fish stiffness index measurement method^[2–3], a group of fillet samples under the conditions of natural death and ice water-induced death are selected respectively, with length of 10 cm, width of 3 cm and thickness of 1 cm. The first half of fillet is fixed on the plate and the second half naturally droops. For every 30 min, the average droop length of the endpoint is measured, and the change in droop length of each group of fillets is observed, to get the time when fillets get stiff and the stiffness duration.

2.6 Vacuum treatment and partial freezing of zander fillet

The natural partial freezing, ice-salt partial freezing and cold saline water partial freezing are combined with vacuum processing. Natural partial freezing: place the fillet in –4°C partial freezing refrigerator. Ice-salt partial freezing: prepare the sodium chloride solution with mass fraction of 1.6%, make it frozen into ice within –4°C refrigerator, and bury the fillet in cracked ice. Cold saline water partial freezing: prepare the –5°C saline water with mass fraction of 10%, cool the fillet in the saline water to an internal temperature of –4 to –5 °C, take out the fillet and place it inside the partial freezing refrigerator for preservation. Vacuum treatment^[4–5]: make zander fillets with three kinds of thickness (5, 10, 15 mm) and take the vacuum degree of 0.09, 0.095, 0.1 MPa (Table 1). After treatment, all groups of fillets are stored for 20 d under –4°C and –7°C, respectively, and the fillet traits are measured, analyzed and compared.

Table 1 The test combination of thickness and vacuum degree of different fillets

Vacuum degree (MPa)	–0.09			–0.095			–0.1		
Fillet thickness (mm)	5	10	15	5	10	15	5	10	15

2.7 Determination of fillet freshness

2.7.1 Fish muscle stiffness. The zander fillets in different storage periods and different conditions are taken respectively, and the durometer is used to measure the stiffness. The measuring head of durometer is used to press the fish muscle, and it is counted as stiffness when 5 mm dent appears. It is measured five times and averaged.

2.7.2 Water loss rate^[6–11]. In different storage periods, the zander fillets under different storage conditions are taken, weighed and recorded, respectively. The weight difference is the fillet water loss.

2.7.3 TVB-N^[11–12]. The ammonia, amine and other nitrogen-containing alkaline substances, generated from the perishing process of aquatic products, have volatility and low boiling point, and can be distilled in weakly alkaline hydroxide solution. The

boric acid is used for absorption to make the absorption solution change from acidity to alkalinity. The standard hydrochloric acid solution is used for titration, and the content is calculated according to the consumption of standard hydrochloric acid solution^[6].

2.7.4 pH value^[12]. 10 g of minced fish is weighed, and 100 ml of distilled water is added. It is stirred for 30 min using a magnetic stirrer and then filtrated. The filtrate is measured with pH – 3C pH meter.

2.7.5 Water activity (a_w)^[13–15]. Water activity or a_w is the partial vapor pressure of water in a substance divided by the standard state partial vapor pressure of water. When the water in some products is frozen, the water activity will be affected. The test of water activity in this experiment is based on the method of GB/T 23490–2009 *Determination of Food Water Activity*^[7], and the instrument of water activity is used to test. At first, the sensor probe and measuring tank are placed in the fillet testing environment to be preheated for 10 min; then the fillet samples are placed in the measuring tank with a probe cover. The instrument of water activity is read after 2 min pass.

3 Results and analysis

3.1 Zander freezing curve The relationship between zander freezing time and temperature is shown in Fig. 1, and the curve shape shows three stages with certain characteristics. At the first stage, the fish temperature decreases rapidly in a relatively short period of time; at the second stage, when the fish temperature drops below a certain value and maintains relatively stable, a lot of water in zander muscle tissue is frozen at this temperature to emit a large amount of latent heat, and it is just the freezing point temperature of zander; at the third stage, with prolonged freezing, the fillet temperature decreases rapidly again, and most of the water in fish has been frozen into ice crystals, mainly releasing the sensible heat. During fish freezing process, most of the heat is released at the second stage, and it can be judged that the zander freezing point is –2.4°C.

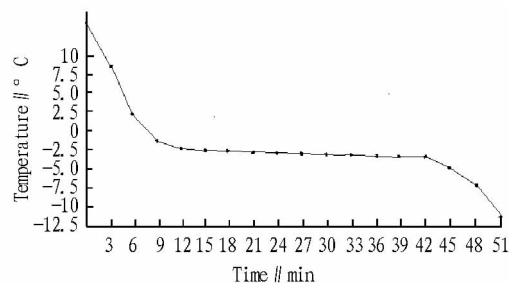


Fig. 1 The time – temperature curve at –21°C

3.2 The change in zander fillet stiffness under two modes of death In the process of entering the stiffness period, the droop length of fillet gradually decreases, but gradually increases after the end of stiffness period. As shown in Table 2 and Fig. 2, the stiffness period under ice water-induced death is later than under natural death, and the stiffness speed is slower, so the stiffness period is longer. The ice water-induced death is to quickly kill

fish using low temperature, and the fish makes few struggles and consumes less ATP. The process of stiffness is accompanied by the continuous decomposition and reduction of ATP, so the ice water-induced death method can delay the fish's entry into stiffness period, prolong the duration of stiffness, and postpone the occurrence

Table 2 The change in fillet's droop length over time

Time/min	40	80	120	160	200	240	280	320	360	400	440	480	520	560
Ice water-induced death	4.8	4	3.8	3.5	3.2	3.0	2.6	2.3	2.0	1.8	1.8	2.0	2.2	2.5
Droop length/cm														
Natural death	3.6	3.2	2.9	2.5	2.2	2.0	1.8	1.7	1.6	1.8	2.1	2.4	2.7	2.9
Droop length/cm														

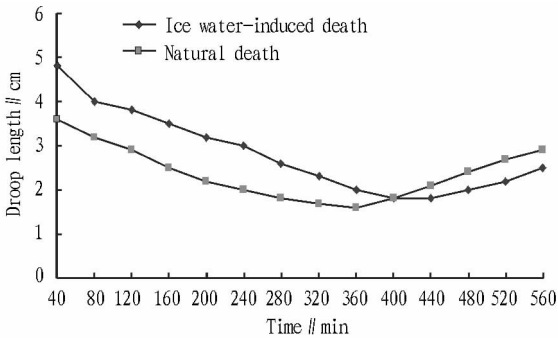


Fig. 2 The change in stiffness of zander fillets under ice water-induced death and natural death

3.3 Partial freezing of zander fillet The change in percentage of water loss, TVB-N and pH value using three kinds of partial freezing methods is shown in Fig. 3. Fig. 3 (a) shows that there is no significant difference in percentage of fillet water loss among three partial freezing methods, but under low temperature saline water partial freezing, the percentage of water loss rises significantly after 15 d, compared with the other two conditions, which may be due to the fact that the outward migration of water in fillet tissue is increased under infiltration of saline water, and the fillet surface evaporation is increased. From Fig. 3 (b), (c), it can be found that for the fillets treated with three kinds of partial freezing methods, there are no significant differences in the change of TVB-N and pH values. Overall, the freshness within 15 d is good, and it can still be used to make sashimi.

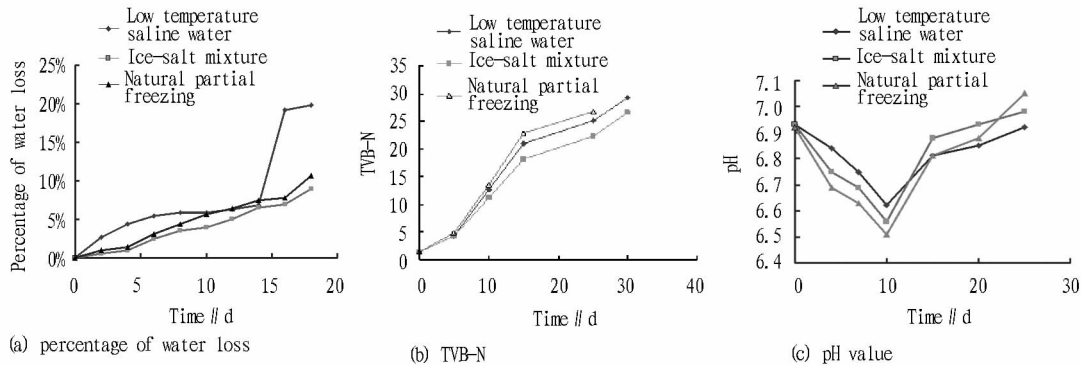


Fig. 3 The change in three indicators about zander fillet under three different partial freezing conditions

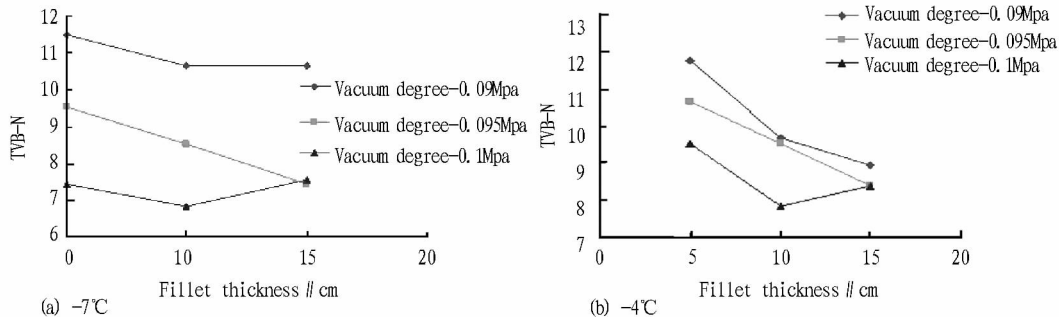


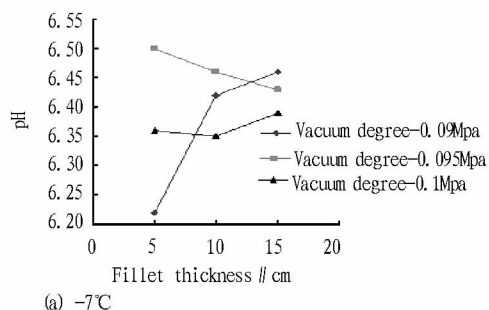
Fig. 4 TVB-N change of zander fillet under different temperature vacuum partial freezing

3.4 Vacuum partial freezing of zander fillet Under vacuum packaging, the water in fish tissue will migrate outward. In addition,

during fillet partial freezing, due to different thickness of fillets, there are differences in the cooling speed of fillets, and these

differences will be reflected in the fresh-keeping effect of fillets. For the fillets with different thickness and degrees of vacuum processing, they are stored for 20 d at -4°C and -7°C , and the TVB-N and pH changes of each group of samples are observed. The initial TVB-N of fresh samples is 4.5 mg/100 g, and the initial pH is 7.32.

3.4.1 Change in TVB-N. After the fillets with different degrees of vacuum packaging are stored at -4°C and -7°C for 20 d, the TVB-N change is shown in Fig. 4 (a), (b). As can be seen from Fig. 4 (a), (b), at -0.09 MPa and -0.095 MPa , TVB-N value decreases with the increasing thickness of fillets, and at the highest vacuum degree, it shows another variation trend, and



TVB-N value of 10 mm fillets is lowest. The preservation effect of 10 mm fillets is good. Under the same vacuum degree, thickness and time, TVB-N value in the -7°C storage environment is lower than in the -4°C storage environment.

3.4.2 Change in pH. After the fillets with different degrees of vacuum packaging are stored at -4°C and -7°C for 20 d, the pH change is shown in Fig. 5. As can be seen from Fig. 5, under different vacuum degrees, pH changes are consistent with the increase in the thickness of the fillets. At -0.09 MPa , pH shows a downward trend; at -0.095 MPa , pH is lowest; at -0.1 MPa , pH shows a rising trend. And the vacuum degree has a great impact on the fillets with the thickness of 5 mm.

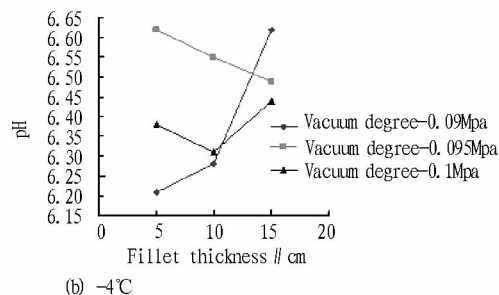


Fig. 5 pH change of zander fillet under different temperature vacuum partial freezing

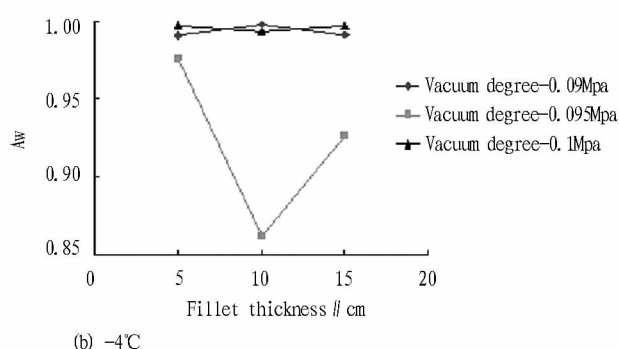
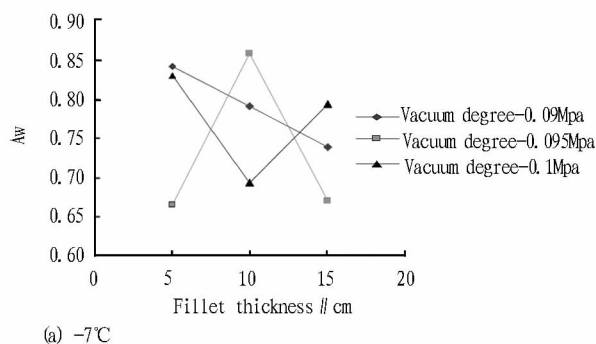


Fig. 6 a_w change of zander fillet under different temperature vacuum partial freezing

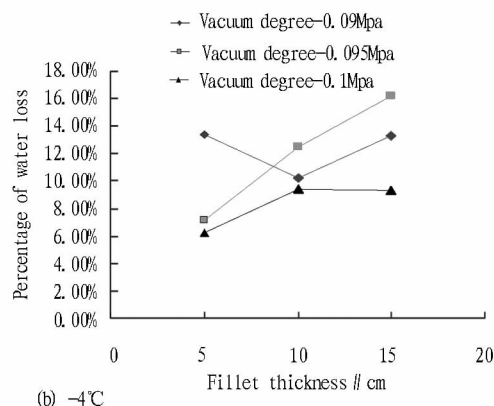
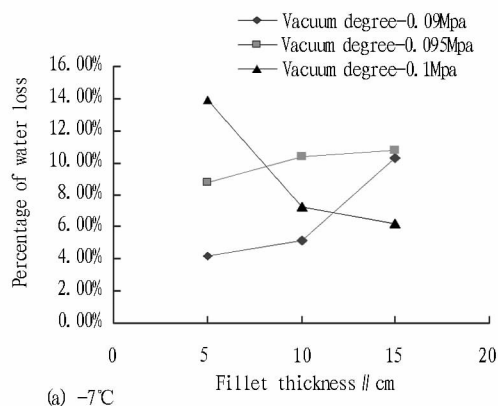


Fig. 7 change in percentage of water loss of zander fillet under different temperature vacuum partial freezing

3.4.3 Change in a_w . As shown in Fig. 6, a_w value is obviously small at -7°C , and low water activity of aquatic products can bet-

ter inhibit proliferation of microorganisms^[8-9]. Affected by the experimental environment, the water activity error is large, and the

fluctuation in points of Fig. 6 (a) is obvious, but when the environmental differences are large, the error does not affect the overall analysis and judgment. -4°C and -7°C in the experiment show great environmental differences, and can eliminate the interference of experimental errors in analysis and judgment.

3.4.4 Change in percentage of water loss. After the fillets with different degrees of vacuum packaging are stored at -4°C and -7°C for 20 d, the change in the percentage of water loss is shown in Fig. 7. By comparing Fig. 7 (a) and Fig. 7 (b), it is found that the correlation between vacuum degree and fillet water loss is low, and the fillet water loss is small under -7°C partial freezing. In addition, the percentage of water loss shows an increasing trend with increasing thickness of the fillets, because the increase of fillet thickness causes uneven freezing inside fillet.

4 Conclusions

According to the time-temperature freezing curve of zander, it can be found that the zander freezing point is -2.4°C . The stiffness period under ice water-induced death is later than under natural death, and the stiffness speed is slower, so the stiffness period is longer and the decay speed is slower. The ice-salt partial freezing can better maintain the sensory quality of fillets, and the TVB-N value after 20 d is still in line with Class I National Freshness Standard of Aquatic Products. Although the percentage of water loss is slightly high, it does not affect the appearance quality. Under vacuum partial freezing conditions, there are small fluctuations in environmental temperature at -7°C , and various indicators of fish are good, favorable for fish preservation, so -7°C can be chosen as the partial freezing temperature for preservation.

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(From page 66)

and the phenomenon of land use conversion has emerged. The government should do everything to stop this behavior in accordance with relevant laws and regulations of land management. The fundamental reason for this phenomenon lies in the low economic efficiency of growing grain. So first of all, the government should increase the grain purchasing price and the subsidies for food, and lower the price of agricultural production means, to arouse the enthusiasm of the people for grain production. It is necessary to increase incentives and subsidies for cooperatives, family farms and other new subjects of agricultural management and give them more financial and technical support. Finally, we should establish and perfect relevant laws and regulations, so that the government has a legal basis. Governments at all levels should also be strict about the qualification examination of the industrial and commercial enterprises and strengthen the supervision of land circulation and usage. Confirmation of land right in rural areas is to establish a complete electronic management system for

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the farmers' contracted land. The ultimate goal is to protect the land contract management rights of farmers, make the land transfer orderly, and promote the development of agriculture and agricultural modernization. In addition, this work makes agriculture no longer restrict the realization of new-style industrialization, informatization, urbanization and agricultural modernization. During the process, the government should formulate appropriate policies in accordance with local conditions and the most important point of the work is to protect the interests of farmers.

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